

| Creo File - REV E - 2016-02-12 | | | | |
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5 STATUS:Released PDS: Rev :A Printed: Feb 21, 2017

cat. no.

ASSY 6 PR, 120 POS, 6 IMLA, 2MM

0.XX ±.10

0.XXX ±.050

0°

 \pm°

surface –

linear

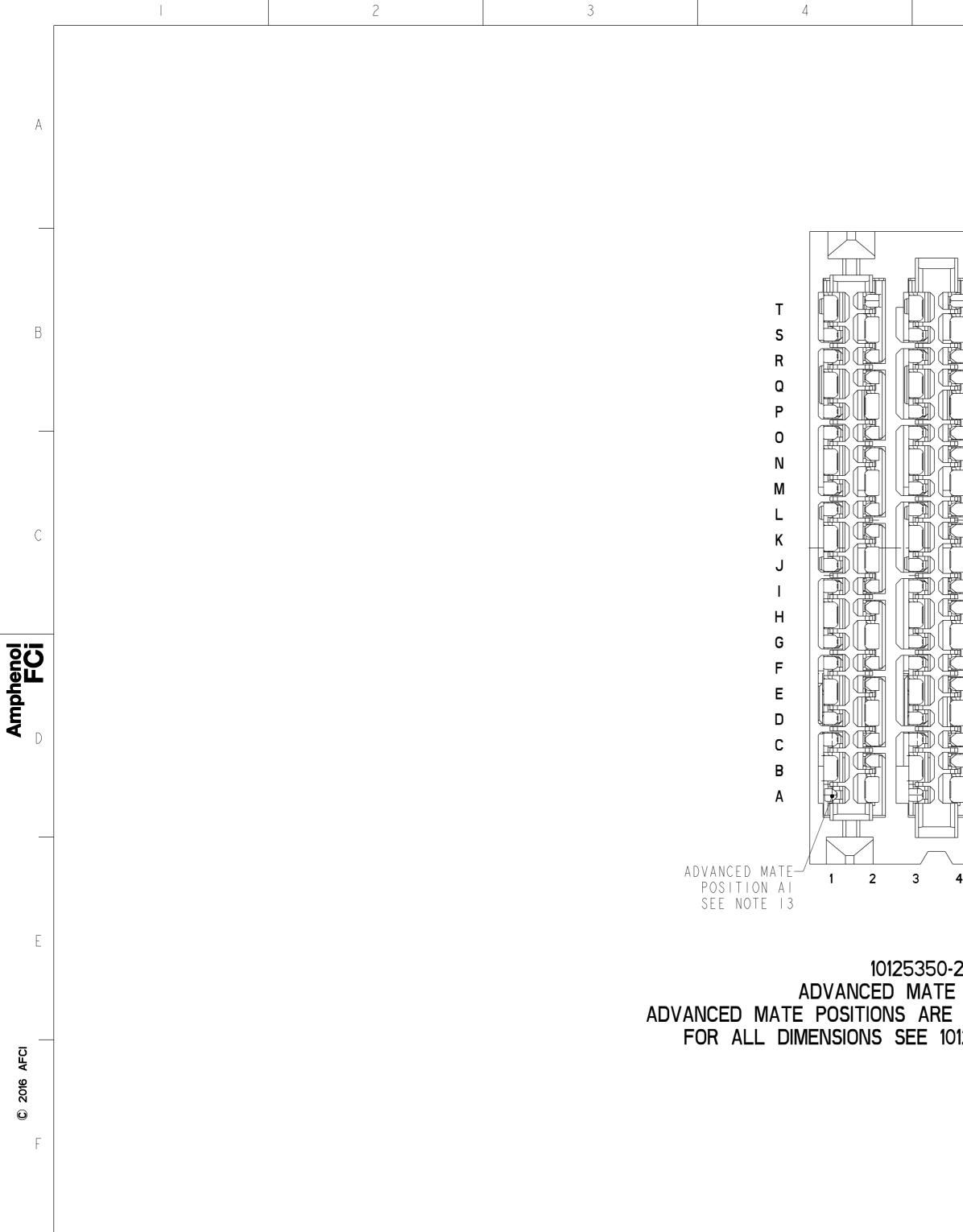
angular

10125350

Product - Customer Drw

Α

sheet I of II

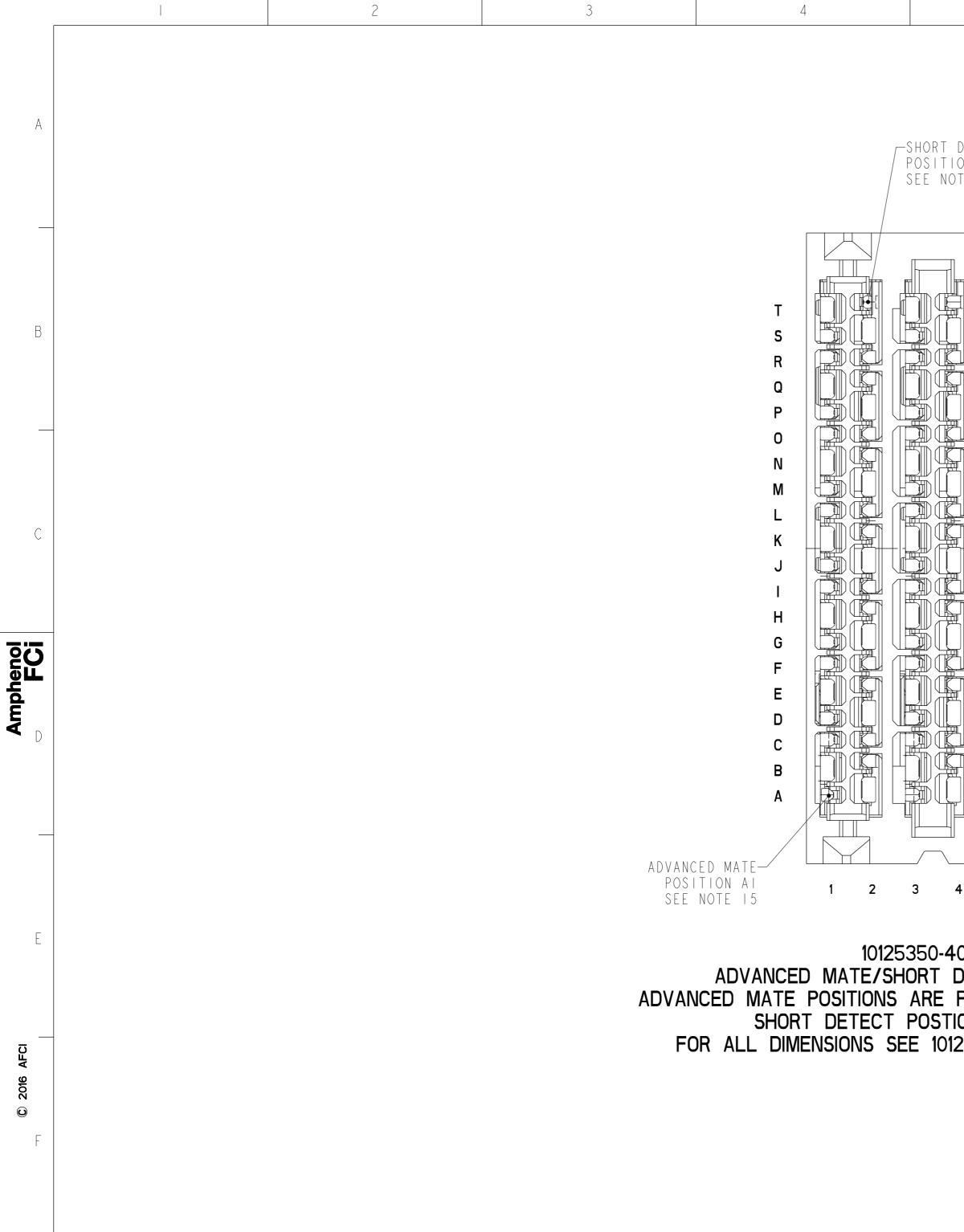


| Creo File - REV E - 2016-02-12 | | | | |
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| | | | | A |
| T S R Q P O | | | | В |
| | | | | С |
| | CED MATE | | | D |
| POSIT | D A5 ONLY | | | E |
| spec ref SEE NC tolerance std | | 2013/04/29 projection 2017/01/19 | MM size scale A2 6:1 | - F |

| 5 PDS | | | : Re | v :A | | ST | STATUS:Released | | | Printed: Feb 21, 2017 | | | | | |
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| | V | angular | 0° | ±° | | | cat. no | | | Pro | oduct – | Customer | Drw | sheet 2 of | |
| | \mathbf{n} | | 0.XXX | $\pm.050$ | | FUI | + ASS | ExaMAX RIGHT-ANG ASSY 6 PR, 120 POS, 6 | | | | a q | | | Α |
| surface | - / | linear | 0.XX | ±.10 | Am | FCi | — E X | | | | | D D | 10125350 | | |
| | | | 0.X | ±.3 | | - h l | © Г., | | | | ר | 0 | | | rev |
| ASME YI4.5M OTHERWIS | | WISE SPECIFIED | | | | | 2017/01/19 | product | family | | ЕхаМАХ | rel level | Released | | |
| ASME VI | 1 5M | | ANCES U | | chr | Heaven Cen | | 2017/01/19 | | | | | ecn no | - | |
| tolerance | e std | | | | eng | Justin Chen | | 2017/01/19 | | \square | V | V | A 2 | 6:1 | |
| spec rei | | SEE NU | /IES | | | N Eppley | | 2013/04/29 | j proje | ection | l N. | 1M | SIZe | scare | |

| r | | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|-----------------|--------------------------------|---|---|----------------------------|--|--|---|---|
| A | | | | | HORT DETECT OSITION T2 EE NOTE I4 | | | |
| B | | | | T S R Q P | | | | |
| С | | | | | | | | |
| Amphenol FCi | | | | F E D C B A | | | | |
| E | | | | 1 2 | 3 4 5 6 | | | |
|) 2016 AFCI | | | F | SHORT DET | 5350-301LF ECT CONNECTOR POSITION IS T2 ONLY EE 10125350-101LF ON S | HEET 1 | | |
| O F | | | | | spec ref SEE No tolerance std TOLE ASME YI4.5M OTHER surface - linear | eng Justin ChenRANCES UNLESS WISE SPECIFIED $0.X$ $\pm.3$ $0.X$ $\pm.3$ $0.XX$ $\pm.10$ $0.XXX$ $\pm.050$ | 2017/01/19 2017/01/19 product family MAX RIGHT-ANGLE HDR (6 PR, 120 POS, 6 IMLA, 2MM | MM size scale A2 6:1 ecn no ExaMAX rel level Released P 10125350 A |
| | Creo File - REV E - 2016-02-12 | 2 | 3 | 4 | angular 5 | 0° ±° cat. no. PDS: Rev :A | STATUS:Released | - Customer Drw sheet 3 of 11 Printed: Feb 21, 2017 |



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| Creo File - REV E - 2016-02-12 | | | | |
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| T DETECT TION T2 NOTE I5 | | | |
| | | | |
| | | | |
| G F E D C B A | | | |
| 4 5 6 | -ADVANCED MATE POSITION A5 SEE NOTE I5 | | |
| -401LF DETECT CONNECT POSITIONS A1 AND TION IS T2 ONLY D125350-101LF ON SI | 0 A5 ONLY | | |
| spec ref SEE No tolerance std TOLE | RANCES UNLESS eng Justin Chen 2 | 1013/04/29 projection 1017/01/19 | MM A2 I:I ecn no |

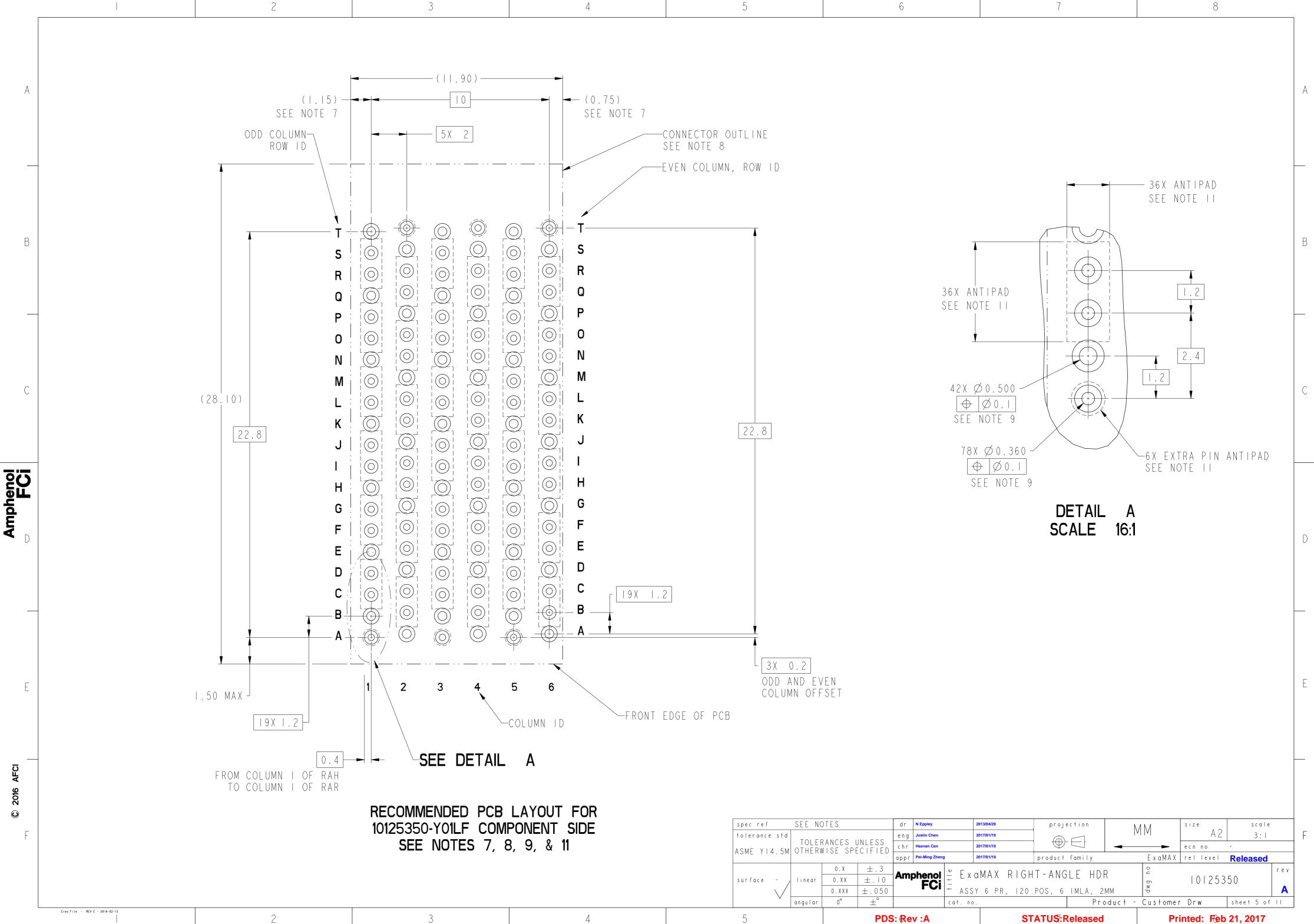
| spec | ref | SEE NC | DTES | | dr | N Eppley | | 2013/04/29 | proj | ection | Ν | 1 M | size | scale | |
|-------|-------------------------------|---------|---------|-----------|------|-----------------|---------|-------------------------|-----------------------|------------------|---------|----------|-----------|------------|-----|
| toler | ance std | | | | eng | Justin Chen | | 2017/01/19 | | | | / V | A 2 | 1:1 | |
| ASME | VIA 5M | | ANCES U | | chr | chr Heaven Cen | | 2017/01/19 | - | | | | ecn no | - | |
| ASML | SME YI4.5M OTHERWISE SPECIFIE | | | | appr | Pei-Ming Zheng | | 2017/01/19 | product | family | | ЕхаМАХ | rel level | Released | |
| | | | 0.X | ±.3 | A | hanal | • ⊑ ر. | MAY DICL | | | C | 0 U | | | rev |
| surfa | ce - / | linear | 0.XX | ±. 0 | | | | ExaMAX RIGHT-ANGLE H | | ILL IIVI | 1 | D | 101253 | 50 | |
| | | | 0.XXX | $\pm.050$ | | FUI | + ASS | - ASSY 6 PR, I20 POS, 6 | | POS, 6 IMLA, 2MM | | ₹ q | | | Α |
| | V | angular | 0° | ±° | | | cat. no | | | Pro | oduct - | Customer | Drw | sheet 4 of | 11 |
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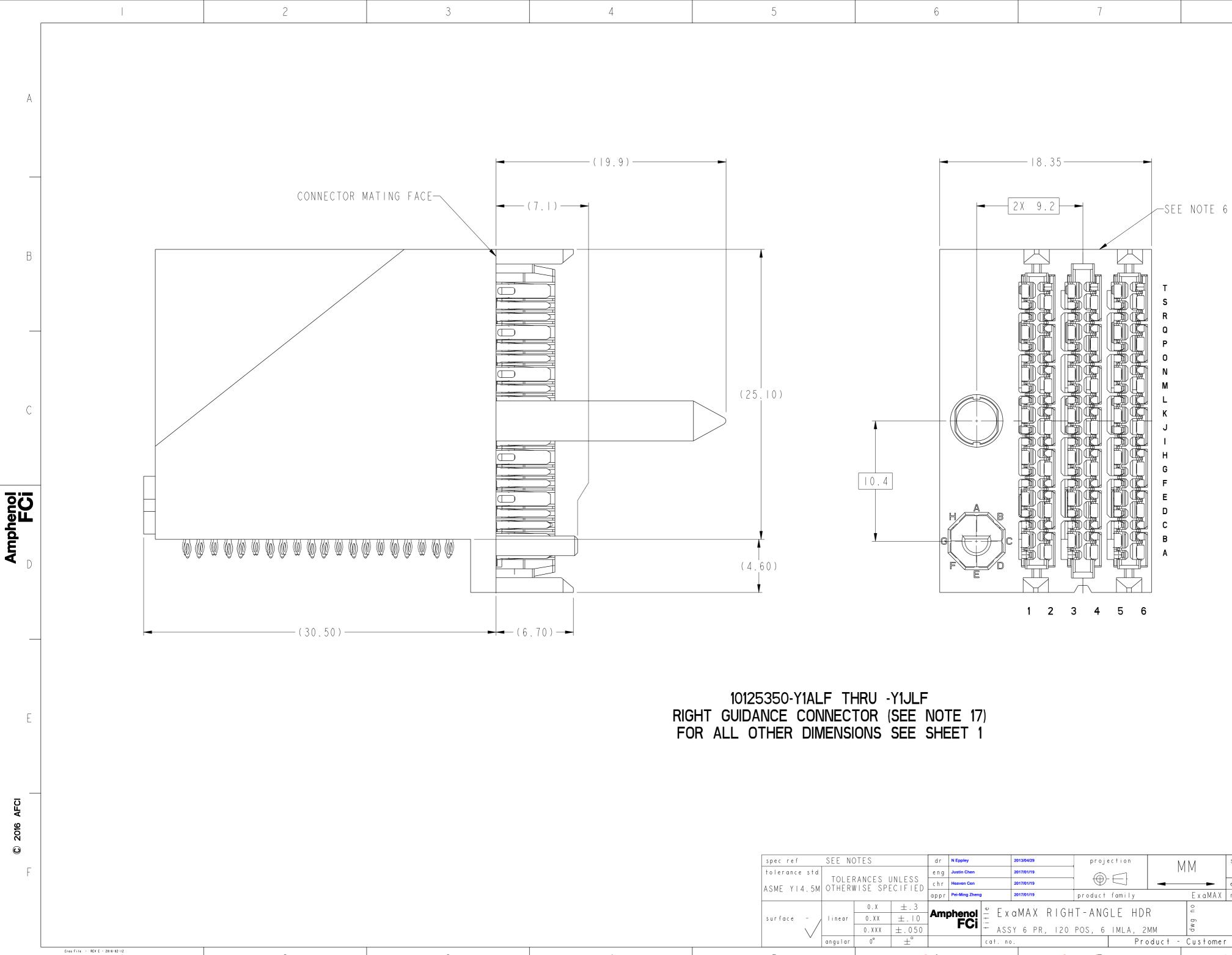
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| · | × [| angular | 0° | ±° | | | cat. no | | | Pro | oduct - | Customer | . Drw | sheet 5 of | |
| \backslash | | | 0.XXX | $\pm.050$ | | FUI | + ASS | Y 6 PR, 120 | POS, 6 I | MLA, 21 | MM | d v | | | A |
| surface - | | linear | 0.XX | ±. 0 | Am | phenol FCi | ExaMAX RIGH | | I - ANGL | | 1 | 5 | 101253 | 50 | |
| | | | 0.X | ±.3 | A | shanal | ♥ E v. | MAY DIGU | T - ANGL | |) | 0 4 | | | rev |
| AJME 114. | 5141 | OTHERM | | | | appr Pei-Ming Zheng 2017/01/19 product family | | ExaMAX | rel level | Released | | | | | |
| ASME YI4. | 5м | | ANCES U | | chr | chr Heaven Cen | | 2017/01/19 | | \Box | - | | ecn no | - | |
| tolerance s | td | | | | eng | Justin Chen | | 2017/01/19 | á r | _ | L L | viivi | A 2 | 3:1 | |
| spec ref | | SEE NC |) T E S | | dr | N Eppley | | 2013/04/29 | projec | tion | Ν | ИМ | size | scale | |



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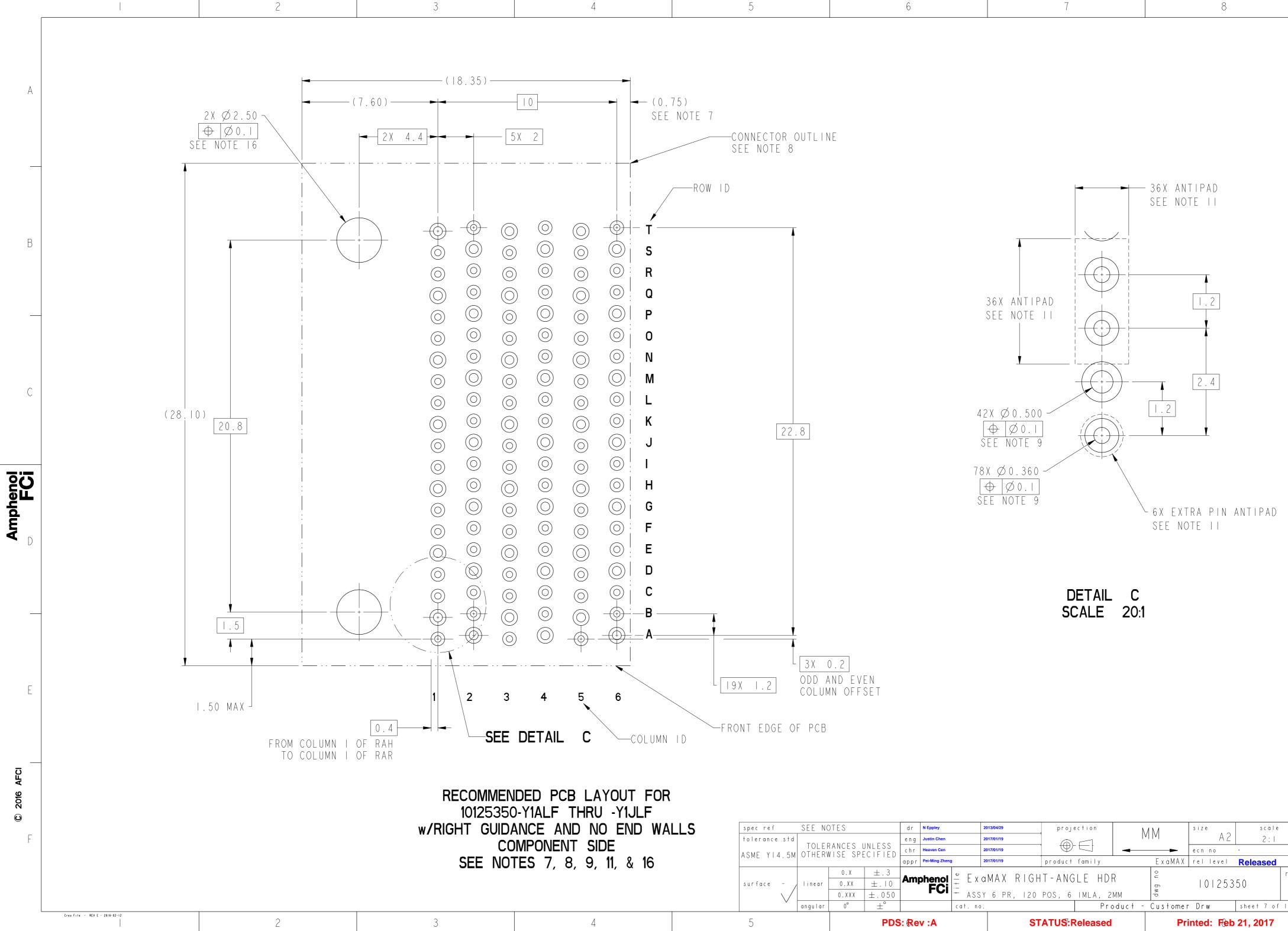
| spec ref | SEE NC |) T E S | | dr | | | 2013/04/29 | project | tion | l M | М | size | scale | |
|---------------------------------|-----------|---------|-------|----------------|---------------|--------------|--------------------|------------------------|----------------|---------|-----------|-----------|------------|-----|
| tolerance std | T 0 1 5 5 | | | eng | Justin Chen | 2017/01/19 | | | | | V | A 2 | 6:1 | |
| ASME YI4.5M OTHERWISE SPECIFIE | | | | chr | Heaven Cen | | 2017/01/19 | $\bigoplus - \bigcirc$ | | → → | | ecn no | - | |
| ASME 114.3M OTHERWISE STECTIFED | | | appr | Pei-Ming Zheng | | 2017/01/19 | product fo | amily | • | ExaMAX | rel level | Released | | |
| | | 0.X | ±.3 | A | shanal | • ⊑ <i>√</i> | «MAV DICU | | | D | 0 4 | | | rev |
| surface - / linear 0.XX ±.10 | | | | | phenol FCi | — C X | ExaMAX RIGHT-ANG | | ANOLL HDN | | lon 10125 | | 50 | |
| | | 0.XXX | ±.050 | | FUI | + ASS | Y 6 PR, 120 POS, 6 | | S, 6 IMLA, 2MM | | ≷ q | | | Α |
| v | angular | 0° | ±° | | | cat. no | · · | | Pro | oduct – | Customer | Drw | sheet 6 of | |
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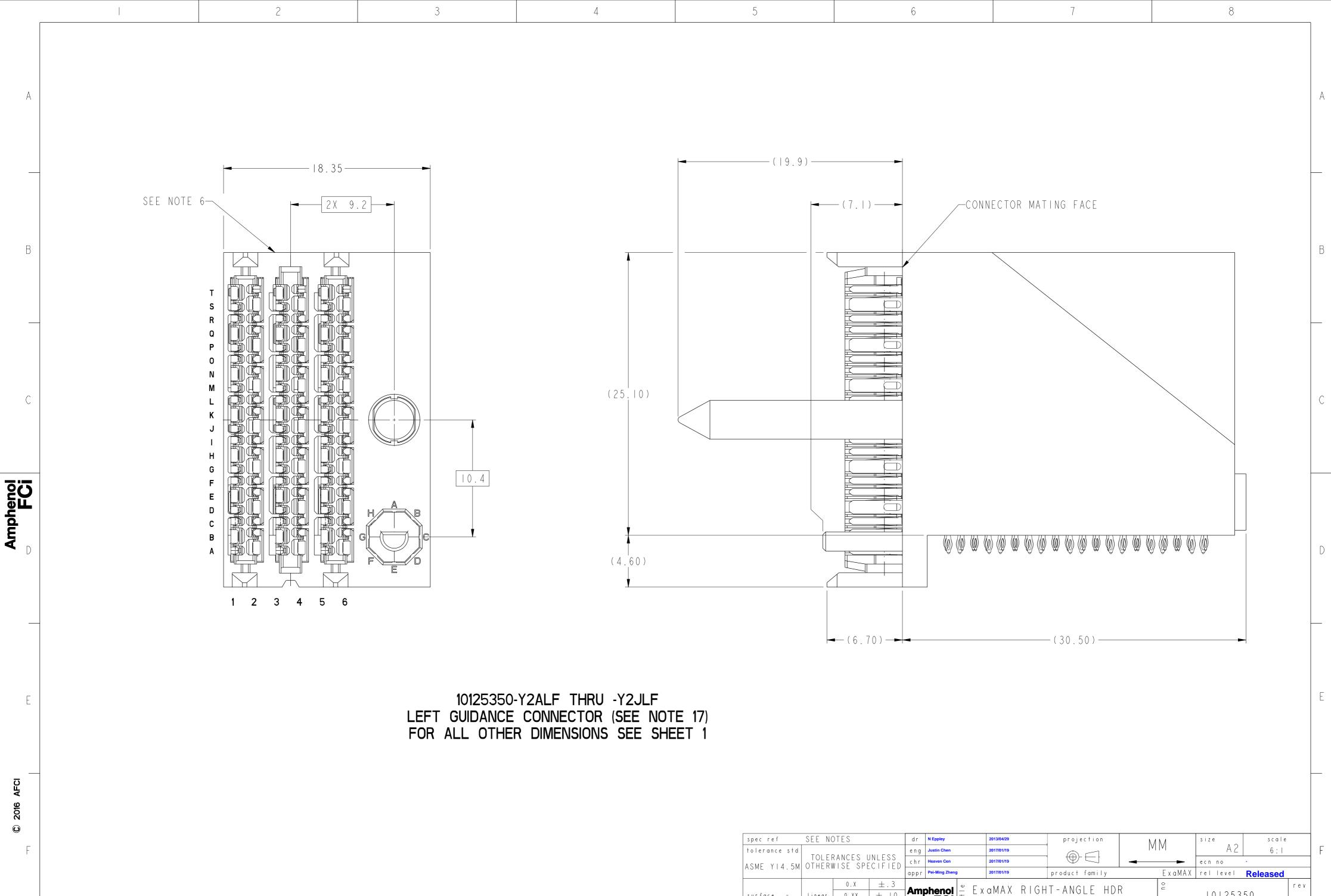
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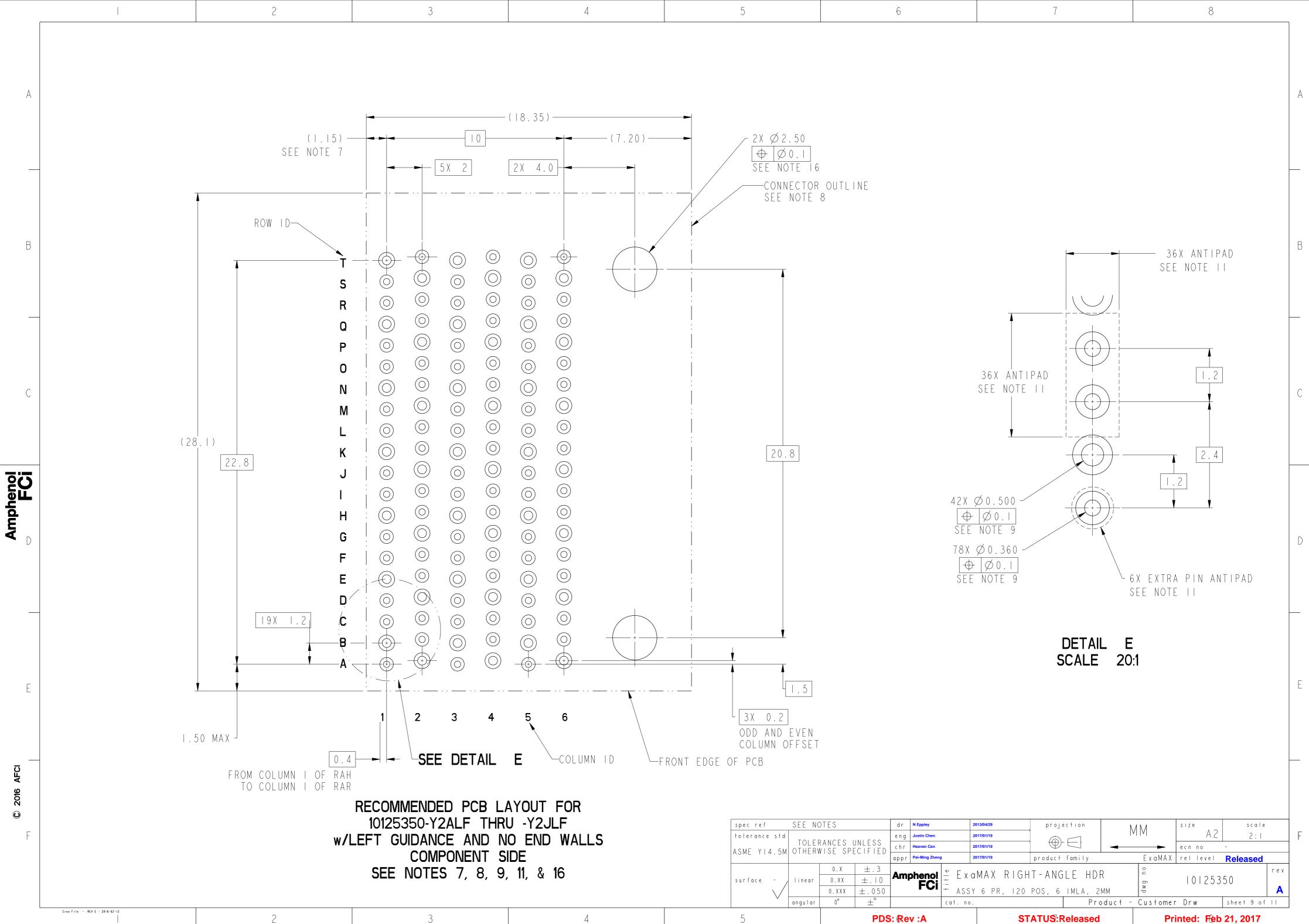
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| v | angular | 0° | ±° | | | cat. no | | | Pro | oduct – | Customer | Drw | sheet 7 of | |
| | | 0.XXX | $\pm.050$ | | FUI | + ASS | Y 6 PR, 120 | POS, 6 | IMLA, 2 | MM | мр | | | Α |
| surface - | linear | 0.XX | ±. 0 | AW | FCi | | | I - ANO | LE NUI | Γ | ۍ | 101253 | 50 | |
| | | 0.X | ±.3 | A | shanal | ♥ Ev | aMAX RIGH | | | D | 0 4 | | | rev |
| AJML 114.JM | VIILIW | INCLUIL | | appr | Pei-Ming Zheng | 1 | 2017/01/19 | product | family | | ExaMAX | rel level | Released | |
| ASME YI4.5M | | ANCES L | | chr | Heaven Cen | | 2017/01/19 | | | - | | ecn no | - | |
| tolerance std | | | | eng | Justin Chen | | 2017/01/19 | | \square | | V | A 2 | 2:1 | |
| spec ref | SEE NO |) T E S | | dr | N Eppley | | 2013/04/29 | proje | ection | | М | size | scale | |



| Creo File - REV E - 2016-02-12 | | | |
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| spec ref | SEE NC | TES | | dr | N Eppley | | 2013/04/29 | proje | ection | N/ | 1 M | size | sca | l e |
|---------------|---------|---------|-------------------|-------|----------------|--------|------------|---------|-----------|---------|----------|---------------------|-------------|------|
| tolerance std | | | | eng | Justin Chen | | 2017/01/19 | | \square | l Iv | V | ŀ | 42 6: | |
| ASME YI4.5M | I TOLER | ANCES U | JNLESS Foififd | chr | Heaven Cen | | 2017/01/19 | | | - | | ecn no | - | |
| ASML 114.JM | | IOL OIL | | appr | Pei-Ming Zheng | 9 | 2017/01/19 | product | family | | ExaMAX | rel lev | el Release | d |
| | | 0.X | ±.3 | A | shanal | ° ⊑ , | aMAX RIGH | | | D | 0 U | | | rev |
| surface - / | linear | 0.XX | ±.10 | Am | ohenol FCi | | | | | | D | 1012 | 5350 | |
| | | 0.XXX | ±.050 | | FUI | + ASS | 6 PR, 120 | POS, 6 | IMLA, 2 | MM | v d | | | A |
| ~ | angular | 0° | ±° | | | cat.no |). | | Pro | oduct – | Customer | Drw | sheet 8 | ofII |
| 5 | | | פחק | S: Re | ۸. ۰۷ | | ST 2 | | Released | | Pri | nted [.] F | eb 21, 2017 | , |



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| A | | | | 25 | 350 | | | | | | | | | | A |
| | | | | MO DESCR | DULE IPTION | | DESIGNATION | N REPRESENTE | D IN DASH | I NUMBER | | | BASE MODULE | | |
| | | | | STAI NO GU (SEE S | NDARD JIDANCE SHEET I) | | | 01 | | | | | | | |
| Β | | | | RI GUII MOI (SEE S | GHT DANCE DULE GHEET 6) HEET 6) GHEET 6) | 1B G F C C C C C | $\begin{array}{c c} 1 \mathbf{C} & 1 \\ \mathbf{H} & \mathbf{H} \\ \mathbf{H} \\ \mathbf{H} & \mathbf{H} \\ \mathbf{H} & \mathbf{H} \\ \mathbf{H} & \mathbf{H} \\ \mathbf{H} & \mathbf{H} \\ \mathbf{H} \\ \mathbf{H} \\ \mathbf{H} & \mathbf{H} \\ $ | $\begin{array}{c c} D & \mathbf{1E} \\ \hline A & B \\ \hline C & C \\ F & D \\ \end{array} \qquad \begin{array}{c} H & A \\ G & F \\ F & D \\ \end{array} \qquad \begin{array}{c} A \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ F \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ B \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ F \\ D \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ F \\ D \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ F \\ D \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ F \\ D \\ D \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ D \\ D \\ D \\ \end{array} \qquad \begin{array}{c} B \\ B \\ F \\ D \\ D$ | $\begin{array}{c c} & \mathbf{1F} \\ \hline \\ C & G & \overset{H}{\underset{F}{\overset{A}{\underset{E}{\overset{B}{\underset{D}{\overset{B}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{B}{\overset{B}{\atopB}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\atopD}{\overset{B}{\atopD}{\overset{B}{\underset{D}{\overset{B}{\underset{D}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\atopB}{\overset{B}{\underset{B}{\overset{B}{\underset{B}{\overset{B}{\atopB}{\overset{B}{\underset{B}{\overset{B}{\atopB}{\overset{B}{\underset{B}{\atopB}{\overset{B}{B}{\overset{B}{\atopB}{\atopB}{\overset{B}{\\B}{\overset{B}{B}{\atopB}{\overset{B}{\\B}{\overset{B}{\\B}{\overset{B}{\\B}{\overset{B}{\\B}{\overset{B}{\\B}{\\B}{\overset{B}{\\B}{&B}{\\B}{&B}{\\B}{\\B}{&B}{\\B}{&B}{\\B}{&B}{&B}{\\B}{&B}{\\B}{&B}{&B}{&B}{&B}{\\B}{&B}{&B}{&B}{&B}{&B}{&B}{&B}{&B}{&B}{&$ | | | $\begin{array}{c} \textbf{IJ} \\ \textbf{NO} \textbf{KEY} \end{array}$ | | | |
| С | ASSEMBLY PART NUMBER 10125350-1YYLF 10125350-2YYLF | DESCRIP STANDARD ADVANCED | MATE | LI GUII MOI (SEE S | EFT DANCE DULE SHEET 8) | 2B | $\begin{array}{c c} & & \\ \hline 2C & 2 \\ \hline \\ H & \\ \hline \\ H & \\ \hline \\ H & \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$ | $\begin{array}{c c} D \\ \hline D \\ \hline D \\ \hline D \\ \hline C \\ E \\ \hline D \\ \hline C \\ \hline D \\ \hline C \\ \hline \hline C \\ \hline C \\ \hline \hline \hline \hline$ | C = G = C = C = C | 2G | $\frac{2H}{G_{F}} = \frac{1}{E} = \frac{1}{E}$ | $\begin{array}{c} 2J\\ \hline NO KEY)\\ \hline \\ G\\ \hline \\ F\\ \hline \\ \\ E \end{array} \begin{array}{c} B\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$ | | | С |
| Amphenol FCi | 0 25350-3YYLF 0 25350-4YYLF A | SHORT DI DVANCED MATE & | | | | | | | | | | | | | D |
| _ | | | | | | | | | | | | | | | |
| E | | | | | | | | | | | | | | | E |
| 2016 AFCI | | | | | | | | | | | | | | | |
| © F | | | | | | | A S M E | TOLERAN YI4.5M OTHERWIS | CES UNLESS - E SPECIFIED - | dr N Eppley eng Justin Chen chr Heaven Cen appr Pei-Ming Zheng | 2013/04/29 2017/01/19 2017/01/19 2017/01/19 | projection product famil GHT - ANGLE | y Exc | → ecn no - aMAX rel level Rele | scale I:I F eased rev |
| | Creo File - REV E - 2016-02-12 | | | | I | | surf | ace - linear 0 angular | $\begin{array}{cccc} 0.XX & \pm .10 \\ 1.XXX & \pm .050 \\ 0^{\circ} & \pm^{\circ} \end{array}$ | FCi - | SSY 6 PR, 12 | 20 POS, 6 IMLA | 6 | 10125350 tomer Drw shee | A |

| ASSEMBLY PART NUMBER | DESCRIPTION |
|----------------------------|------------------------------|
| 10125350-1YYLF | STANDARD MATE |
| 10125350-2YYLF | ADVANCED MATE |
| 10125350-3YYLF | SHORT DETECT |
| 10125350-4YYLF | ADVANCED MATE & SHORT DETECT |

| Creo File - REV E - 2016-02-12 | | | |
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| | \backslash | | 0.XXX | $\pm.050$ | | ASSY 6 | PR, I20 POS, | 6 IMLA | A, 2MM | q | | | Α |

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| | NOTES | | | | | | | | |
| A | - | HOUSING: IMLA PLAS CONTACT: | TIC: HIGH TEM COPPER ALLOY | RMOPLASTIC, BL P THERMOPLAST HERMOPLASTIC, | IC, BLACK, | U∟94-V0 | | | |
| | 2 - | PERFO REQUI INCLU | INTERFACE: RMANCE-BASED REMENTS OF FC | PLATING, QUAL I PRODUCT SPEC A GR-1217-CORE T SEQUENCE | CIFICATION | GS-12-1096 | | | |
| | | PRESS | -FIT TAILS: T | IN OVER NICKEL | L (LEAD FRE | Ε) | | | |
| В | 3 - | PRODUCT S | PECIFICATION: | GS-12-1096 | | | | | |
| | 4 - | APPLICATI | ON SPECIFICAT | ION: GS-20-036 | 6 | | | | |
| | 5 - | PACKAGING | MEETS GS-14- | 920 LEAD FREE | LABELING S | PECIFICATIO | Ν. | | |
| | 6 - | PRODUCT M | IARKING, (PART | NUMBER & LOT | CODE), ON | THIS SURFAC | Ε. | | |
| | | OR 3.0 mm | AS DEFINED B | G BETWEEN STAC Y NOTE 7 ON TH APPLICATION SP | he mating r | ECEPTACLE C | USTOMER | | |
| С | 8- | | | BE SCREEN PR MANUAL CONNEC | | | Β ΤΟ | | |
| | 9- | | | ING IOII9933 F AND PLATING OF | | TION | | | |
| | 0 - | | | EUROPEAN UNIC | | | | | |
| Amphenol | | EXAMPLES | | ON SPECIFICAT DIMENSIONS FOF | | | HS, | | |
| An D | 2 - | | | TAND EXPOSURE -RED, OR VAPOF | | | TURE FOR 10-30 | SECONDS | |
| | (3-) | THE ADVAN WITH AN A OF MATING | CED MATE HEAD DVANCED MATE CONTACTS THA | ER, IOI25350-2 RECEPTACLE WIL T MATE 0.75MM L AND GROUND (| 2YYLF, WHEN LL PROVIDE BEFORE THE | MATED 2 PAIRS | | | |
| | | THE SHORT WITH A ST OF MATING | DETECT HEADE ANDARD MATE R CONTACTS THA | R, IOI25350-3 ECEPTACTLE W T MATE I.00 MM L AND GROUND (| YYLF, WHEN ILL PROVIDE M AFTER THE | | | | |
| E | (15-) | WITH AN A CONTACTS GROUND CO | DVANCED MATE THAT MATE 0.7 NTACTS AND I | T DETECT HEADE RECEPTACTLE V 5 MM BEFORE TH PAIR OF MATING THE SIGNAL AN | WILL PROVI HE REMAINDE G CONTACTS | DE 2 PAIRS R OF THE SI THAT MATE I | OF MATING GNAL AND | | |
| 2016 AFCI | | PHILLIPS CONNECTOR | PAN HEAD M2 H TO THE PCB. | THER A RIGHT (OLD-DOWN SCREW THE SCREW LEN(CB BOARD. SCRE | WS MUST BE GTH SHALL B | USED TO SEC E 2.0-6.0mm | URE THE | FOR . | |
| 2 © F | | FEATURES DESIGNATI | WHEN LOOKING ON OF THE MAT | AT THE MATING ING HEADER IS | FACE OF TH DEFINED BY | E RIGHT ANG THE RIGHT | Y THE LOCATION LE RECEPTACLE. ANGLE RECEPTACI RIGHT GUIDE RIC | THE LEFT / RI _E THAT IT MAT | GHT ES PTACLE). |
| | | | | THIN A COLUMN | | | | | |

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| Ŷ | angular | 0° ±° | | | | cat. no | | | Product | | Customer | Drw | sheet II of II | | |
| surface - | , linear | 0.XXX | $\pm.050$ |] | FUI | + ASS | Y 6 PR, 120 | POS, 6 | IMLA, 21 | MM | qw | | | A | |
| | | 0.XX | ±.10 | Amp | FCi | — ЕХОМАЛ КІОП | | IT-ANGLE HUR | | 7 | ð | 101253 | 50 | | |
| | | 0.X | ±.3 | A | shanal | ≞ ExaMAX RIGHT-ANG | | | | | | | r | rev | |
| ASME 114.5M | | | | appr | Pei-Ming Zheng | 3 | 2017/01/19 | product family | | | ExaMAX | rel level Released | | | |
| ASME VIA 5M | | TOLERANCES UNLESS THERWISE SPECIFIED | | | Heaven Cen | | 2017/01/19 | | | I ◄ → ► | | ecn no | - | | |
| tolerance std | | | | | Justin Chen | | 2017/01/19 | | | ľ | v v | A 2 | 2:1 | | |
| spec ref | SEE NC | SEE NOTES | | | dr NEppley | | 2013/04/29 | projection | | Ν | ЛМ | size | scale | | |