



LANGUAGE

JAPANESE ENGLISH

【1. 適用範囲 SCOPE】

| 本仕様書は、 | | | | |
|--------|-------|---------|---------|---------|
| 小型ロボット | 用コネクタ | (12/20/ | 30極) につ | いて規定する。 |

殿 に納入する

This specification covers the COMPACT ROBOT CONNECTOR (12/20/30 CIRCUIT) series.

【2. 製品名称及び型番 PRODUCT NAME AND PART NUMBER】

| | 製 品 名 称 Product Name | 製 品 型 番 Part Number |
|---------------------------------|--|------------------------|
| | ピン ハウジング Pin Housing | 51234-**0* |
| | ソケット ハウジング Socket Housing | 51239-**0* |
| プラグ コネクタ | シェルボディ Shell Body | 56380-**28 |
| Plug Connector | シェルカバ ー Shell Cover | 56381-**28 |
| | モールドカバーA Mold Cover A | 51235-**15 |
| | モールドカバーB Mold Cover B | 51236-**05 |
| リセプタクル | ピン ハウジング アッセンブリ Pin Housing Assembly | 51233-**1* |
| コネクタ Receptacle Connector | ソケット ハウジング アッセンブリ Socket Housing Assembly | 51238-**1* |
| Connector | リセプタクル シエル Receptacle Shell | 56377-*** |

**: 図面参照 Refer to the drawings

| | REV. | С | | | | | | | | | | | | | | | |
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| | SHEET | 1~15 | | | | | | | | | | | | | | | |
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| 変 更 REVISED J2008-0752 | | | | | OMP. | ACT | ROBC | OT CC |)NNE(| | | 仕様書 | | | | | |
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| | DESIGN CONTROL STATUS J | | US | WRITT BY: Y.AOY | | CHEC BY K.TOY | <u>'</u> : | APPRO BY N.UK | / : | | TE: YF 2006/ | | | | | | |
| DOCUMENT NUMBER | | | | | | | | | FILE | E NAM | Е | SHEE | T | | | | |
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| | | 品 名 称 duct Name | 製 品 型 番 Part Number |
|---------------------------|-----------------------------------|--|--------------------------|
| | | 被覆外径: φ1.6 MAX. Insulation O.D | 56116-8*28 56118-8*28 |
| | 圧着ピン | (AWG [#] 24~28) | |
| | Crimp Pin | 被覆外径:φ2.2 MAX. Insulation O.D | 56117-8*28 |
| | | (AWG [#] 18~22) | 56119-8*28 |
| | 圧着ソケット | 被覆外径:φ1.6 MAX. Insulation O.D (AWG [#] 24~28) | 56120-8*28 |
| | Crimp Socket | 被覆外径:φ2.2 MAX. Insulation O.D (AWG [#] 18~22) | 56121-8*28 |
| 共通部品 Common Parts | ケーブル クランプ Cable Clamp | 適合シース径: φ12 (12極用) For 12 ckts. Applicable sheath Diameter : φ12 | 56382-1200 |
| | | 適合シース径: φ14 (20極用) For 20 ckts. Applicable sheath Diameter φ14 | 56382-2000 |
| | | 適合シース径: ϕ 16 (30極用) For 30 ckts. Applicable sheath Diameter ϕ 16 | 56382-3000 |
| | 十字穴付きなべん Cross Recessed | | 58203-00** |
| | シェルボディ Shell Body | | 56384-**28 |
| 中継用部品 Conjunction Part | シェルカバ ー Shell Cover | | 56385-**28 |
| | モールドカバー Mold Cover | | 51237-**05 |

**: 図面参照 Refer to the drawings

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| | 製 品 名 称 Product Name | | | | | |
|-----------------------------|--|------------|--|--|--|--|
| プラグ コネクタ セット | プラグソケットセット Plug Socket Set | 54332-**7* | | | | |
| Plug Connector Set | プラグピンセット Plug Pin Set | 55836-**7* | | | | |
| ー 中継タイプ リセプタクル | 中継タイプソケットセット W/W Type Socket Set | 54333**7* | | | | |
| コネクタ セット W/W Type | 中継タイプソケットセット(リアマウント) W/W Type Socket Set (Rear Mount) | 54334-**7* | | | | |
| Receptacle Connector Set | 中継タイプピンセット W/W Type Pin Set | 55837-**7* | | | | |

**: 図面参照 Refer to the drawings

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【3. 定格及び適用電線 RATINGS AND APPLICABLE WIRES】

| 項目 Item | | | | 格 idard | | |
|--|----------------------|----------------------------|----------|------------|--|--|
| | | 250V | | | | |
| | AWG#18 | | | | | |
| 最大許容電圧 | AWG#20 | | 5.0A/Pin | | | |
| Rated Voltage (MAX.) | AWG#22 | | 5.0A/Pin | | | |
| | AWG#24 | | 4.0A/Pin | | | |
| | AWG#26 | | 3.0A/Pin | | | |
| | AWG#28 | | 2.0A/Pin | | | |
| | 極数 No. of Circuit | 12 | 20 | 30 | [A O (T) ** T A O (T) ** A O (T) ** | |
| | AWG#18 | 4.0A/Pin | 3.5A/Pin | 3.0A/Pin | [AC (実効値 rms) / DC] | |
| | AWG#20 | 3.0A/Pin | 3.0A/Pin | 2.5/Pin | | |
| 全極通電時の最大電流 Total Current (MAX.) | AWG#22 | 3.0A/Pin 2.0A/Pin 2.0A/Pin | | | | |
| | AWG#24 | 2.0A/Pin | 2.0A/Pin | 2.0A/Pin | | |
| | AWG#26 | 2.0A/Pin | 1.0A/in | 1.0A/in | | |
| | AWG#28 | 1.0A/in | 1.0A/in | 1.0A/in | | |
| 使用温度範囲 Ambient Temperature Range (Operating and Non-operating) | | | -40°C~+ | .105°C*1 | | |

^{*1} 通電による温度上昇分も含む。 Including terminal temperature rise.

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| | | | | ENT CONTAINS INFO | _ | | _ |
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【4. 性 能 PERFORMANCE】

4-1. 電気的性能 Electrical Performance

| | 項 目 Item | | 条 件 Test Condition | 規 格 Requirement |
|-------|---|--|---|---------------------------|
| | 接触抵抗 | ターミナル 間 Term. To Term. | コネクタを嵌合させ、開放電圧 20mV以下、 短絡電流 10mA 以下にて測定する。 測定位置は第8項に示す。 *電線の導体抵抗は除く。 (EIA-364-23) Mate connectors, measure by dry circuit, 20mV MAX., 10mA MAX.Contact resistance measuring points, see paragraph 【8】 *Except wire conductor resistance. (EIA-364-23) | 10 milliohms MAX. |
| 4-1-1 | Contact Resistance | シェル間 Shell to Shell | コネクタを嵌合させ、開放電圧 5V以下、 短絡電流 100mA 以下にて測定する。 測定位置は第8項に示す。 (EIA-364-06) Mate connectors, measure contact resistance, 5V MAX., 100mA MAX. Contact resistance measuring points, see paragraph 【8】 (EIA-364-06) | 50 milliohms MAX. |
| 4-1-2 | 絶 縁 抵 抗 Insulation Resistance | DC500V をF (EIA-364-21 | ・ミナル間及びターミナル,シェル間に D加し測定する。(未嵌合)) OC between adjacent terminals and terminals and shell. | 1000 megaohms MIN. |
| 4-1-3 | 耐 電 圧 Dielectric Strength | AC1500V (写 (EIA-364-20 Apply 1500V | AC for 1 minute between adjacent terminals and ad shell. (unmated) | 異状なきこと No Breakdown |
| 4-1-4 | 圧着部 接触抵抗 Contact Resistance On Crimped Portion | 短絡電流10m | 適合電線を圧着し、開放電圧20mV以下、 Alにて測定する。 e to the terminal, measure by dry circuit, 10mA MAX. | 5 milliohms MAX. |

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4-2. 機械的性能 Mechanical Performance

| | 項 目 Item | 条 件 Test Condition | 規 Red | 格 quirement |
|-------|---|--|-----------------|------------------------------|
| 4-2-1 | 挿入力及び抜去力 Mating Force and Un-mating Force | 毎分 25±3 mm の速さで挿入、抜去を行う。 (EIA-364-13) Mate and un-mate connectors at a rate of 25±3 mm /min. (EIA-364-13) | | 5 項 参 照 5 paragraph 6 |
| 4-2-2 | ラッチ強度 Latch Strength | コネクタを嵌合させ、ケーブルに 98N {10Kgf}の引張り荷重を1分間加える。 Connect male and female together and on the cable for one minute apply a load of 98N {10Kgf}. | 機 能 Function | 異状 なきこと No Damage |
| | | | AWG #18 | 88.2N MIN. (9.0 Kgf MIN.) |
| | | 圧着されたターミナルを治具に固定し、 | AWG #20 | 57.8N MIN. (5.9 Kgf MIN.) |
| 4.0.0 | 圧着部引張り強度 | 電線を軸方向に毎分25±3 mm の速さで引張る。 (JIS C5402 6.8) | AWG #22 | 35.3N MIN. (3.6 Kgf MIN.) |
| 4-2-3 | Crimping Pull Out Force | Fix the crimped terminal, apply axial pullout force on the wire | AWG #24 | 22.5N MIN. (2.3 Kgf MIN. |
| | | at the speed rate of 25±3 mm/min. (JIS C5402 6.8) | AWG #26 | 13.7N MIN. (1.4 Kgf MIN.) |
| | | | AWG #28 | 8.8N MIN. (0.9 Kgf MIN.) |
| 4-2-4 | ターミナル挿入力 Terminal Insertion Force | 圧着されたターミナルをハウジングに挿入する。 Insert the crimped terminal into the housing. | | 7N MAX. Kgf MAX.) |
| 4-2-5 | ターミナル保持力 Terminal/Housing Retention Force | 圧着されたターミナルをハウジングに装着し、電線を軸方向に毎分25±3 mm の速さで引張る。 Apply axial pullout force at the speed rate of 25±3 mm/min. to the terminal assemble in the housing. | | .5N MIN. Kgf MIN.) |

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4-3. その他 Environmental Performance and Others

| | 項 目 Item | | 条 件 Test Condition | 規 Requ | 格 uirement |
|-------|-------------------------------------|---|---|--|--|
| 4-3-1 | 繰返し挿抜 Repeated Mate / Un-mate | 1時間に500±50回 の速さで挿入、 抜去を100回繰返す。 (EIA-364-09) When mate / un-mate up to 100 cycles repeatedly at a rate of 500±50 cycles/hour. (EIA-364-09) | 接触抵抗 Contact Resistance | 初期値からの 変化量 Max. change from initial ターミナル間 Term. to Term. : 20 milliohms MAX. シェル間 | |
| | | | | | Shell to Shell : 50 milliohms MAX. |
| | 4-3-2 | 温度上昇 Temperature Rise | コネクタを嵌合させ、最大許容電流を通電し、 コネクタの温度上昇分を測定する。 (UL 498) Mate connectors and measure the temperature rise of contact when the maximum AC rated current is passed. (UL 498) | 温度上昇 Temperature Rise | 30 °C MAX. |
| | | | | 外 観 Appearance | 異状なきこと No Damage |
| | 4-3-3 | 耐振動性 Vibration | | 接触抵抗 Contact Resistance | 初期値からの変化量 Max. change from initial ターミナル間 Term. to Term. : 20 milliohms MAX. シェル間 Shell to Shell : 50 milliohms MAX. |
| | | | | 瞬 断 Discontinuity | 0.1 microsecond MAX. |

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| 項 目 Item | | | 条 件 Test Condition | 規 Requi | 格 irement |
|-------------|------------------|---|--|--|---|
| | | | | 外 観 Appearance | 異状なきこと No Damage |
| 4-3-4 | 耐 衝 撃 性 Shock | DC 100mA 通電状態にて、 嵌合軸を含む互いに垂直な 6方向に 490m/s²{50G}の衝撃を各3回加える。 (JIS C60068-2-27/MIL-STD-202 試験法 213) Mate connectors and subject to the following shock conditions. 3 shocks shall be applied along 3 mutually perpendicular axes, passing DC 100mA current during the test. | 接触抵抗 Contact Resistance | 初期値からの 変化量 Max. change from initial ターミナル間 Term. to Term. : 20 milliohms MAX. | |
| | | | (Total of 18 shocks) Test Pulse : Half Sine Peak Value : 490m/s² {50G} Duration : 11 ms (JIS C60068-2-27/MIL-STD-202 Method 213) | | シェル間 Shell to Shell : 50 milliohms MAX. 0.1 |
| | | | | 瞬 断 Discontinuity | microsecond MAX. |
| | | 耐 熱 性 Heat Resistance | コネクタを嵌合させ、105±2°Cの雰囲気中に 96時間放置後取り出し、 1~2時間室温に放置する。 (JIS C60068-2-2/MIL-STD-202 試験法108) Mate connectors and expose to 105±2°C for 96 hour. Upon completion of the exposure period, the test | 外 観 Appearance | 異状なきこと No Damage |
| | | | | | 初期値からの 変化量 Max. change from initial |
| | 4-3-5 | | | 接触抵抗 Contact Resistance | ターミナル間 Term. to Term. : 20 milliohms MAX. |
| | | | specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. (JIS C60068-2-2/MIL-STD-202 Method 108) | | シェル間 Shell to Shell : 50 milliohms MAX. |
| | | | | 抜去力 Un-mating Force | 4-2-1項満足の こと Must meet 4-2-1 |

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| | 項 目 Item | 条 件 規 Test Condition Requirement | | 格 iirement |
|-------|------------------------|--|----------------------------------|--|
| | | | 外 観 Appearance | 異状なきこと No Damage |
| 4-3-6 | | コネクタを嵌合し、-40±3 ℃の雰囲気中に 96時間放置後取り出し、1~2時間室温に放置する。 (JIS C60068-2-1) Mate connectors and expose to | | 初期値からの 変化量 Max. change from initial |
| | 耐寒性 Cold Resistance | -40±3 °C for 96 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. | 接触抵抗 Contact Resistance | ターミナル間 Term. to Term. : 20 milliohms MAX. |
| | | (JIS C60068-2-1) | | シェル間 Shell to Shell : 50 milliohms MAX. |
| | 耐 湿 性 Humidity | コネクタを嵌合させ、60±2°C 相対湿度90~95%の雰囲気に 96時間放置後取り出し、1~2時間室温に放置する。 (JIS C60068-2-3/MIL-STD-202 試験法103) Mate connectors and expose to 60±2°C, relative humidity 90 to 95% for 96 hours. Upon completion of the exposure period, the test specimens shall be conditioned at ambient room conditions for 1 to 2 hours, after which the specified measurements shall be performed. (JIS C60068-2-3/MIL-STD-202 Method 103) | 外 観 Appearance | 異状なきこと No Damage |
| 4-3-7 | | | 接触抵抗 Contact Resistance | 初期値からの 変化量 Max. change from initial ターミナル間 Term. to Term. : 20 milliohms MAX. シェル間 Shell to Shell |
| | | | 耐電圧 Dielectric Strength | : 50 milliohms MAX. 4-1-3項満足の こと Must meet 4-1-3 |
| | | | 絶縁抵抗 Insulation Resistance | 4-1-2項満足の こと Must meet 4-1-2 |

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| 項 目 Item | | 条 件 Test Condition | 規 格 Requirement | |
|-------------|---|--|-------------------------------|--|
| | | コネクタを嵌合させ、-55 º/-3°Cに30分、 +105 ⁺³ /₀°Cに30分、これを1サイクルとし、 5サイクル繰り返す。 但し、温度移行時間は3分以内とする。 | 外 観 Appearance | 異状なきこと No Damage |
| 4-3-8 | 温度サイクル Temperature Cycling | 試験後1〜2時間室温に放置する。 (JIS C0025) Mate connectors and subject to the following condition for 5 cycles. Upon completion of the exposure period, the test | | 初期値からの 変化量 Max. change from initial |
| | | specimens shall be conditioned at ambient room condition for 1 to 2 hours, after which the specified measurements shall be performed. 1 cycles a)-55 ⁰ / ₋₃ °C 30 minutes b)+105 ⁺³ / ₀ °C 30 minutes (Transit time shall be within 3 minutes) (JIS C0025) | 接触抵抗 Contact Resistance | ターミナル間 Term. to Term. : 20 milliohms MAX. |
| | | | | シェル間 Shell to Shell : 50 milliohms MAX. |
| | 塩水を48±4時間噴霧し、 試験後常温で水洗いした後、室温で乾燥させる。 (JIS C60068-2-11 / MIL-STD-202 試験法101) Mate connectors and expose to the following salt mist conditions. 塩水噴霧 Upon completion of the exposure period salt | コネクタを嵌合させ、35±2℃にて5±1%重量比の 塩水を48±4時間噴霧し、 | 外 観 Appearance | 異状なきこと No Damage |
| 4-3-9 | | (JIS C60068-2-11 / MIL-STD-202 試験法101) Mate connectors and expose to the following salt mist conditions. | | 初期値からの 変化量 Max. change from initial |
| 4-3-9 | | measurements shall be performed. NaCl solution concentration: 5±1% Spray time: 48±4 hours Ambient temperature: 35 ±2 °C | 接触抵抗 Contact Resistance | ターミナル間 Term. to Term. : 20 milliohms MAX. |
| | | | | シェル間 Shell to Shell : 50 milliohms MAX. |

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| | 項目 | 条 件 | 規 | 格 |
|--------|-------------------------------|--|---|----------------|
| | Item | Test Condition | Requ | irement |
| | | | 外 観 | 異状なきこと |
| | | | Appearance | No Damage |
| | | コネクタを嵌合し、40±2℃, | | 初期値からの |
| | | 相対湿度75±2%の雰囲気中において、 | | 変化量 |
| | | 硫化水素ガス(H ₂ S)濃度3±1 ppm、 | | Max. change |
| | 混合ガス | | | from initial |
| 4-3-10 | Mixed Flowing 混合ガスにより、24時間放置で | , | 接触抵抗 Contact as. ambient Resistance | ターミナル間 |
| | | Mate connectors and expose to | | Term. to Term. |
| | | 3±1 ppm H ₂ S and 10±3 ppm SO ₂ gas, ambient | | : 20 milliohms |
| | | temperature 40±2°C, relative humidity | 110010101100 | MAX. |
| | | · | | シェル間 |
| | | 75±2% for 24 hours. | | Shell to Shell |
| | | | | : 50 milliohms |
| | | | | MAX. |

():参考規格 Reference Standard

【5. 外観形状、寸法及び材質 PRODUCT SHAPE, DIMENSIONS AND MATERIALS】 図面参照 Refer to the drawing.

【6. 挿入力及び抜去力 INSERTION/WITHDRAWAL FORCE】

| 極数 No of CKT | 単位 UNIT | 挿入力(最大値) Insertion (MAX.) | 抜去力(最小値) Withdrawal (MIN.) |
|--------------------|------------|------------------------------|-------------------------------|
| 12 | | 82.3N(8.40Kgf) | 27.05N(2.76Kgf) |
| 20 | N {kgf} | 137.2N(14.00Kgf) | 45.08N(4.60Kgf) |
| 30 | | 205.8N(21.00Kgf) | 67.6N(6.90Kgf) |

【7. 引用規格 NORMATIVE REFERENCES】

VDE 0627 Connectors and plug-and socket devices for rated voltages up to 1000V a.c.

and 1200V d.c. and rated currents up to 500A for each pole.

VDE 0110 低電圧設備内の電気機器に対する絶縁協調

Insulation co-ordination for equipment within low-voltage systems

250V 汚染度Ⅲ、過電圧範疇Ⅱに適合

Applicable 250V pollution degree III and over voltage category II

| REVISE ON PC ONLY T | | REVISE ON PC ONLY | TITLE: | | |
|------------------------------|--------------|-------------------|---|--------------------------|-------------------|
| | С | SEE SHEET 1 OF 15 | COMPACT ROBOT CONNECTOR 製品仕様 | | 品仕様書 |
| | REV. | DESCRIPTION | THIS DOCUMENT CONTAINS INFORMATION THAT IS PROPRIETARY T MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISS | | |
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| | EN-37-1(019) | | | | |





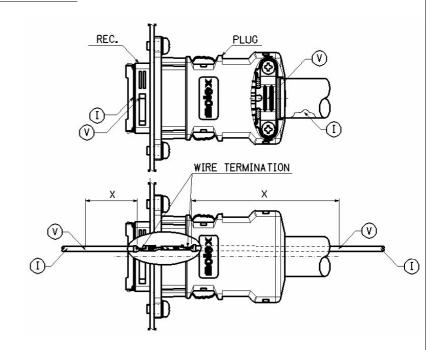
LANGUAGE

JAPANESE ENGLISH

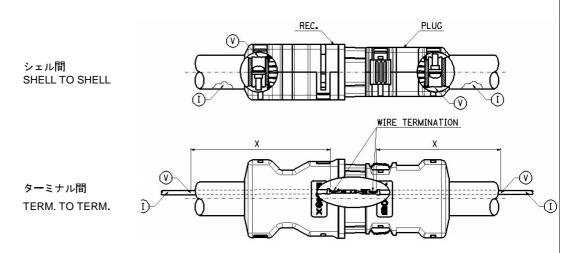
【8. 接触抵抗測定位置 CONTACT RESISTANCE MEASURING POINTS】 8-1 パネルマウントタイプ PANEL MOUNT TYPE

シェル間 SHELL TO SHELL

ターミナル間 TERM. TO TERM.



8-2 中継タイプ WIRE TO WIRE TYPE



注記 : Xの区間の電線の導体抵抗は除く。

NOTE: Subtract bulk wire resistance of length "X" from measurement.

| REVISE ON PC ONLY | | REVISE ON PC ONLY | TITLE: | | |
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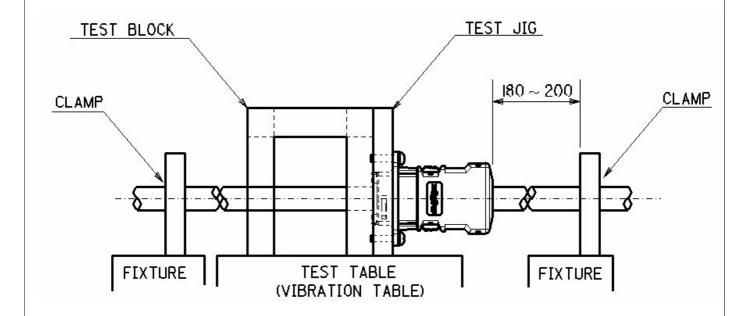


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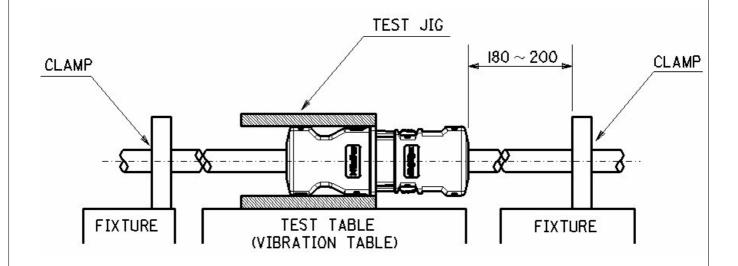
JAPANESE ENGLISH

【9. 対振動性試験固定図 VIBRATION FIXTURING DIAGRAM】

9-1 パネルマウントタイプ PANEL MOUNT TYPE



<u>9-2 中継タイプ WIRE TO WIRE TYPE</u>



| REVISE ON PC ONLY | | REVISE ON PC ONLY | TITLE: | | |
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【10. 環境指令への適合 COMPLIANCE WITH ENVIRONMENTAL DIRECTIVE】

1. ELV及びRoHS適合品 ELV and RoHS Compliant

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