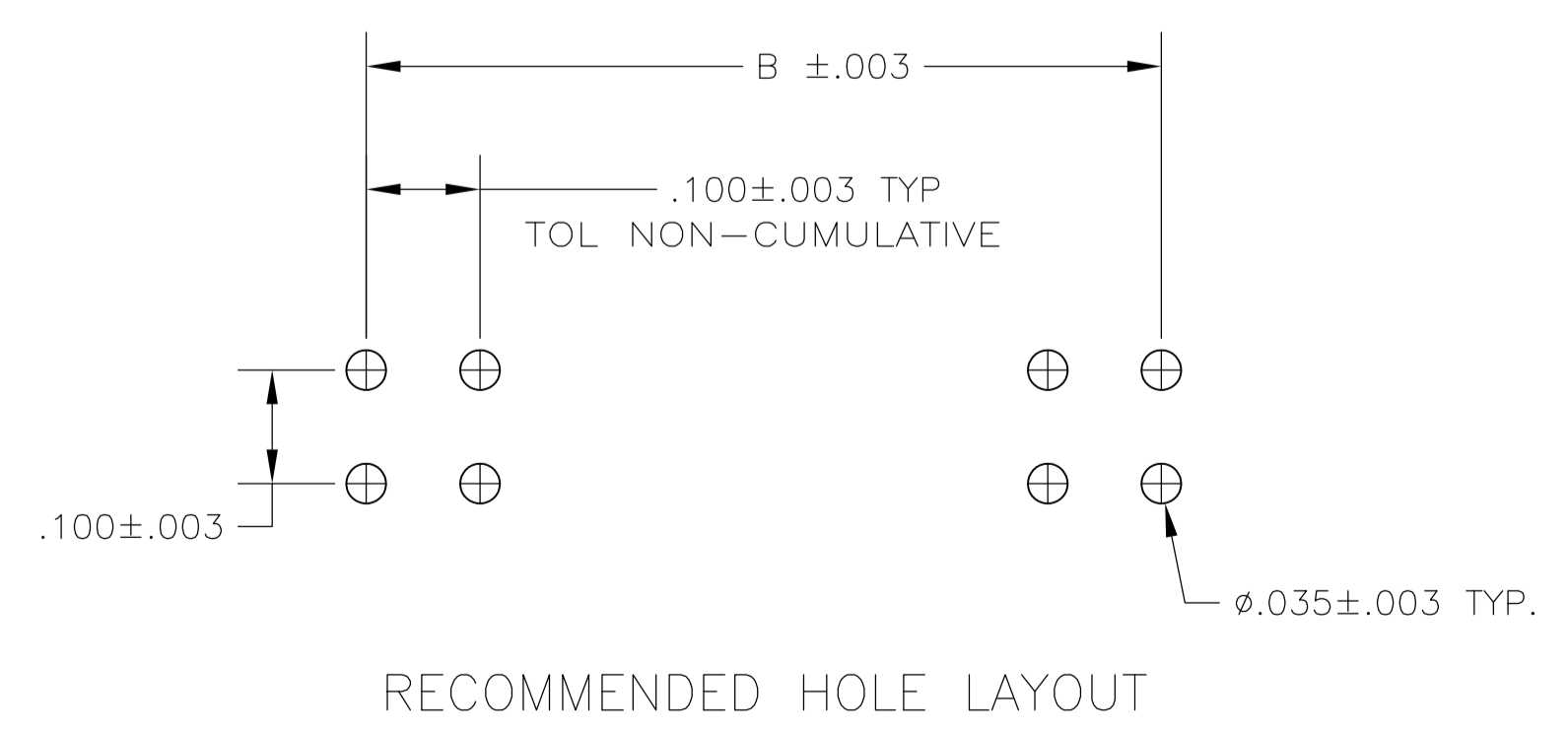


- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL
- 3 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



| | | | | | | | | | |
|---------------|-------|------|-------|-------|---------------|-----------|----------------------|-----------|---------|
| OBSOLETE | NONE | 6TH | .984 | .900 | 9 | 19 | 20 | 4-87230-3 | |
| OBSOLETE | 2ND | NONE | .584 | .500 | 5 | 11 | 12 | 4- | -2 |
| OBSOLETE | 4TH | | .484 | .400 | 4 | 9 | 10 | 4- | -1 |
| | NONE | | 3.984 | 3.900 | 39 | 80 | 80 | 4- | -0 |
| 3 | | | 3.884 | 3.800 | 38 | 78 | 78 | 3- | -9 |
| | | | 3.784 | 3.700 | 37 | 76 | 76 | 3- | -8 |
| OBSOLETE | | | 3.684 | 3.600 | 36 | 74 | 74 | 3- | -7 |
| | | | 3.584 | 3.500 | 35 | 72 | 72 | 3- | -6 |
| 3 | | | 3.484 | 3.400 | 34 | 70 | 70 | 3- | -5 |
| | | | 3.384 | 3.300 | 33 | 68 | 68 | 3- | -4 |
| OBSOLETE | | | 3.284 | 3.200 | 32 | 66 | 66 | 3- | -3 |
| | | | 3.184 | 3.100 | 31 | 64 | 64 | 3- | -2 |
| 3 | | | 3.084 | 3.000 | 30 | 62 | 62 | 3- | -1 |
| | | | 2.984 | 2.900 | 29 | 60 | 60 | 3- | -0 |
| OBSOLETE | | | 2.884 | 2.800 | 28 | 58 | 58 | 2- | -9 |
| | | | 2.784 | 2.700 | 27 | 56 | 56 | 2- | -8 |
| 3 | | | 2.684 | 2.600 | 26 | 54 | 54 | 2- | -7 |
| | | | 2.584 | 2.500 | 25 | 52 | 52 | 2- | -6 |
| OBSOLETE | | | 2.484 | 2.400 | 24 | 50 | 50 | 2- | -5 |
| | | | 2.384 | 2.300 | 23 | 48 | 48 | 2- | -4 |
| 3 | | | 2.284 | 2.200 | 22 | 46 | 46 | 2- | -3 |
| | | | 2.184 | 2.100 | 21 | 44 | 44 | 2- | -2 |
| OBSOLETE | | | 2.084 | 2.000 | 20 | 42 | 42 | 2- | -1 |
| | | | 1.984 | 1.900 | 19 | 40 | 40 | 2- | -0 |
| 3 | | | 1.884 | 1.800 | 18 | 38 | 38 | 1- | -9 |
| | | | 1.784 | 1.700 | 17 | 36 | 36 | 1- | -8 |
| OBSOLETE | | | 1.684 | 1.600 | 16 | 34 | 34 | 1- | -7 |
| | | | 1.584 | 1.500 | 15 | 32 | 32 | 1- | -6 |
| 3 | | | 1.484 | 1.400 | 14 | 30 | 30 | 1- | -5 |
| | | | 1.384 | 1.300 | 13 | 28 | 28 | 1- | -4 |
| OBSOLETE | | | 1.284 | 1.200 | 12 | 26 | 26 | 1- | -3 |
| | | | 1.184 | 1.100 | 11 | 24 | 24 | 1- | -2 |
| 3 | | | 1.084 | 1.000 | 10 | 22 | 22 | 1- | -1 |
| | | | .984 | .900 | 9 | 20 | 20 | 1- | -0 |
| OBSOLETE | | | .884 | .800 | 8 | 18 | 18 | | -9 |
| | | | .784 | .700 | 7 | 16 | 16 | | -8 |
| 3 | | | .684 | .600 | 6 | 14 | 14 | | -7 |
| | | | .584 | .500 | 5 | 12 | 12 | | -6 |
| OBSOLETE | | | .484 | .400 | 4 | 10 | 10 | | -5 |
| | | | .384 | .300 | 3 | 8 | 8 | | -4 |
| 3 | | | .284 | .200 | 2 | 6 | 6 | | -3 |
| | | | .184 | .100 | 1 | 4 | 4 | | -2 |
| NONE | NONE | | .084 | | | 2 | 2 | | 87230-1 |
| ROW N | ROW M | C | B | A | NO OF ACT POS | NO OF POS | ASSEMBLY PART NUMBER | | |
| POSTS OMITTED | | | | | | | | | |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

| | |
|--------|--------|
| 0 PLC | ± .005 |
| 1 PLC | ± .005 |
| 2 PLC | ± .005 |
| 3 PLC | ± .005 |
| 4 PLC | ± .005 |
| ANGLES | ± .005 |

MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK
POSTS: PHOS BRONZE

FINISH: 2

APPROVED: T. ZOLA

DATE: 5-22-85

NAME: ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL
RIGHT ANGLE, .025 SQ POSTS, SELECTIVELY LOADED

SIZE: A1
SCALE: 4:1
SHEET: 1 OF 1
REV: K2

CUSTOMER DRAWING