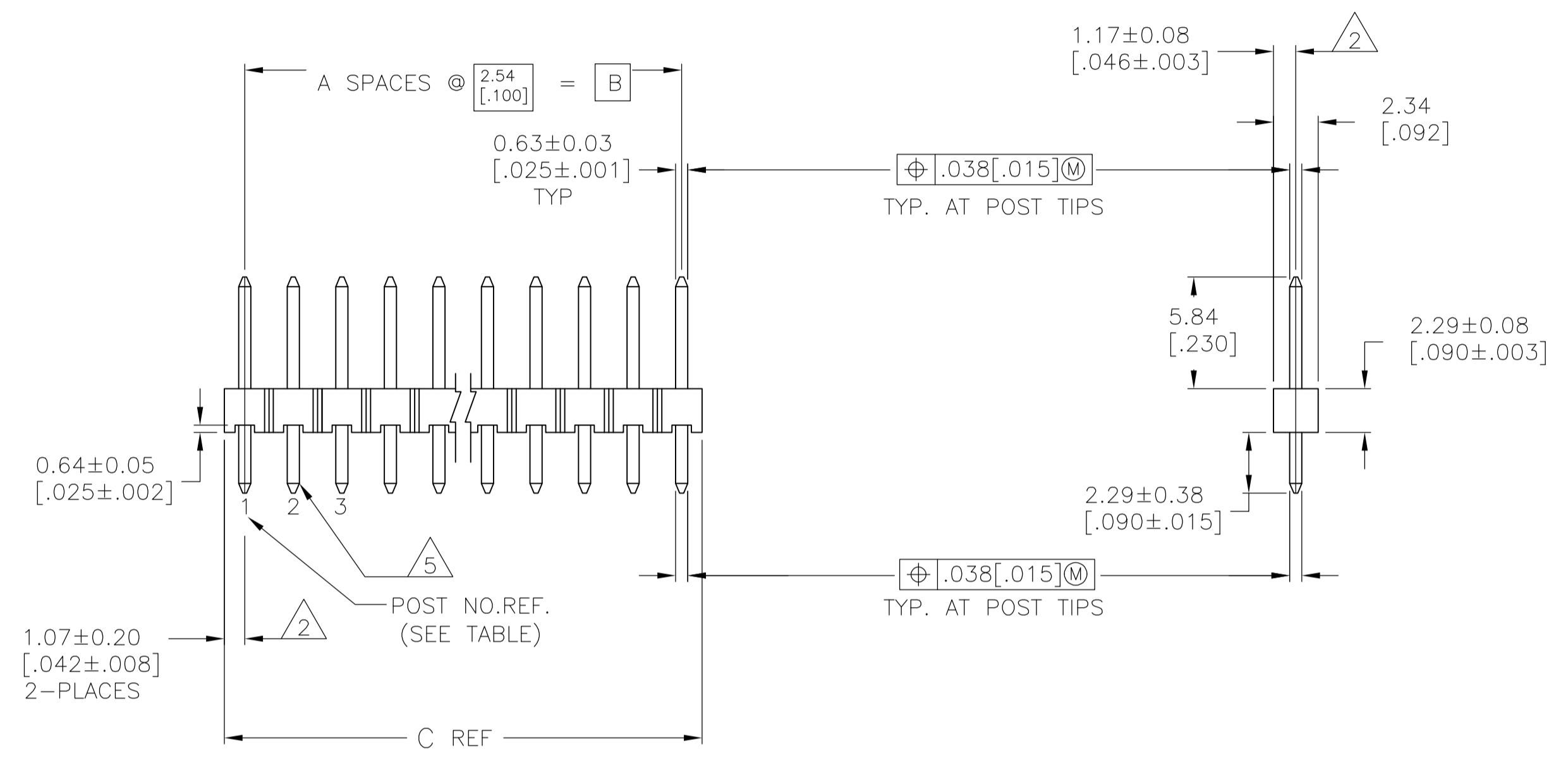


REVISONS		DATE	BY	APPV
LOC	DIST	DESCRIPTION		
C1		REVISED PER ECO-09-020932	26AUG09	KK AEG



RECOMMENDED HOLE LAYOUT

- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- MATERIAL - HOUSING: FLAME RETARDENT THERMOPLASTIC, COLOR - BLACK. POSTS: PHOSPHOR BRONZE
- 0.000127 [.000005] GOLD IN CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD, ON SOLDER TAIL, ALL OVER 0.00127 [.000005] NICKEL.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

LOC	DIST	DESCRIPTION	DATE	BY	APPV
C1		REVISED PER ECO-09-020932	26AUG09	KK	AEG

C	B	A	NO. OF POSITIONS	PART NUMBER
101.19	99.06	39	40	3-146425-8
98.65	96.52	38	39	3-146425-7
96.11	93.98	37	38	3-146425-6
93.57	91.44	36	37	3-146425-5
91.03	88.90	35	36	3-146425-4
88.49	86.36	34	35	3-146425-3
85.95	83.82	33	34	3-146425-2
83.41	81.28	32	33	3-146425-1
80.87	78.74	31	32	3-146425-0
78.33	76.20	30	31	2-146425-9
75.79	73.66	29	30	2-146425-8
73.25	71.12	28	29	2-146425-7
70.71	68.58	27	28	2-146425-6
68.17	66.04	26	27	2-146425-5
65.63	63.5	25	26	2-146425-4
63.09	60.96	24	25	2-146425-3
60.55	58.42	23	24	2-146425-2
58.01	55.88	22	23	2-146425-1
55.47	53.34	21	22	2-146425-0
52.93	50.80	20	21	1-146425-9
50.39	48.26	19	20	1-146425-8
47.85	45.72	18	19	1-146425-7
45.31	43.18	17	18	1-146425-6
42.77	40.64	16	17	1-146425-5
40.23	38.10	15	16	1-146425-4
37.69	35.56	14	15	1-146425-3
35.15	33.02	13	14	1-146425-2
32.61	30.48	12	13	1-146425-1
30.07	27.94	11	12	1-146425-0
27.53	25.40	10	11	146425-9
24.99	22.86	9	10	146425-8
22.45	20.32	8	9	146425-7
19.91	17.78	7	8	146425-6
17.37	15.24	6	7	146425-5
14.83	12.70	5	6	146425-4
12.29	10.16	4	5	146425-3
9.75	7.62	3	4	146425-2
7.21	5.08	2	3	146425-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIN	T. HOFFMAN	9/7/95	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
CHK	G. DUBNICZKI	10/3/95	
APPV	G. DUBNICZKI	10/3/95	NAME
DIMENSIONS: mm [INCHES]			PRODUCT SPEC
TOLERANCES UNLESS OTHERWISE SPECIFIED:			APPLICATION SPEC
0 PLC	±	-	SIZE
1 PLC	±	0.51[.02]	WEIGHT
2 PLC	±	0.127[.005]	SCALE
3 PLC	±	0.0127[.0005]	SHEET
4 PLC	±	0.0127[.0005]	OF
ANGLES	±	0.0127[.0005]	1
MATERIAL	POSTS	1	REV
FINISH			C1

CUSTOMER DRAWING