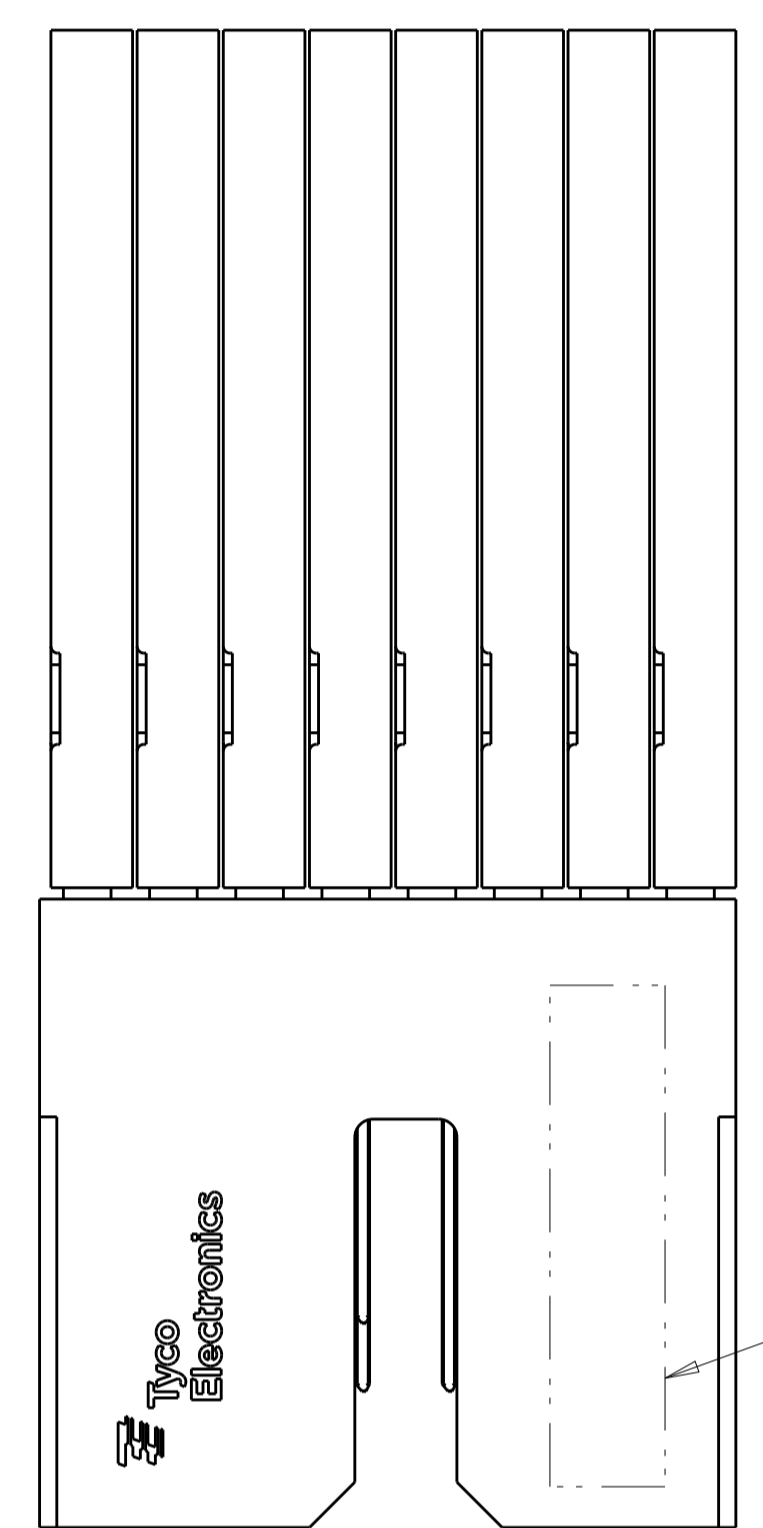
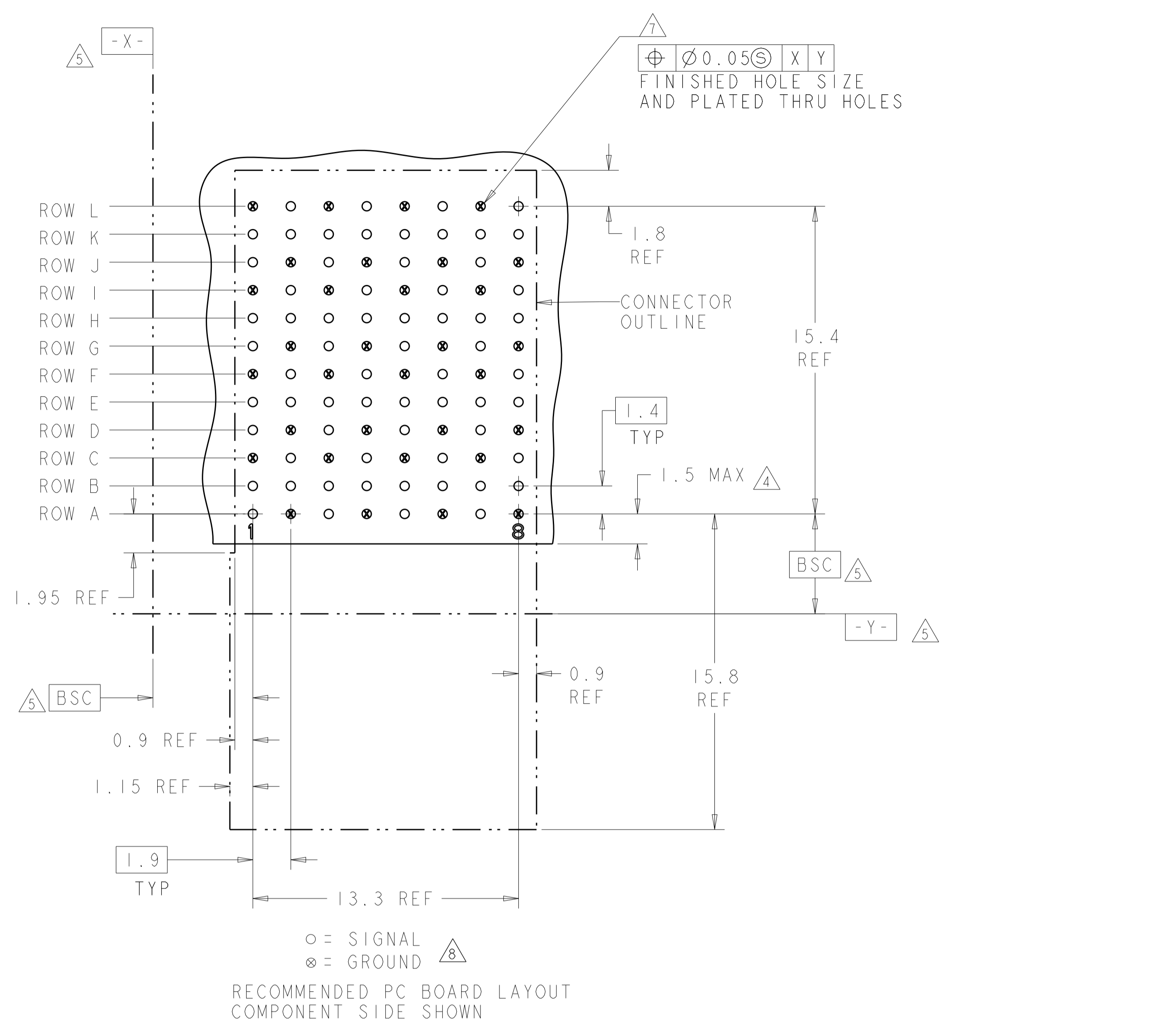
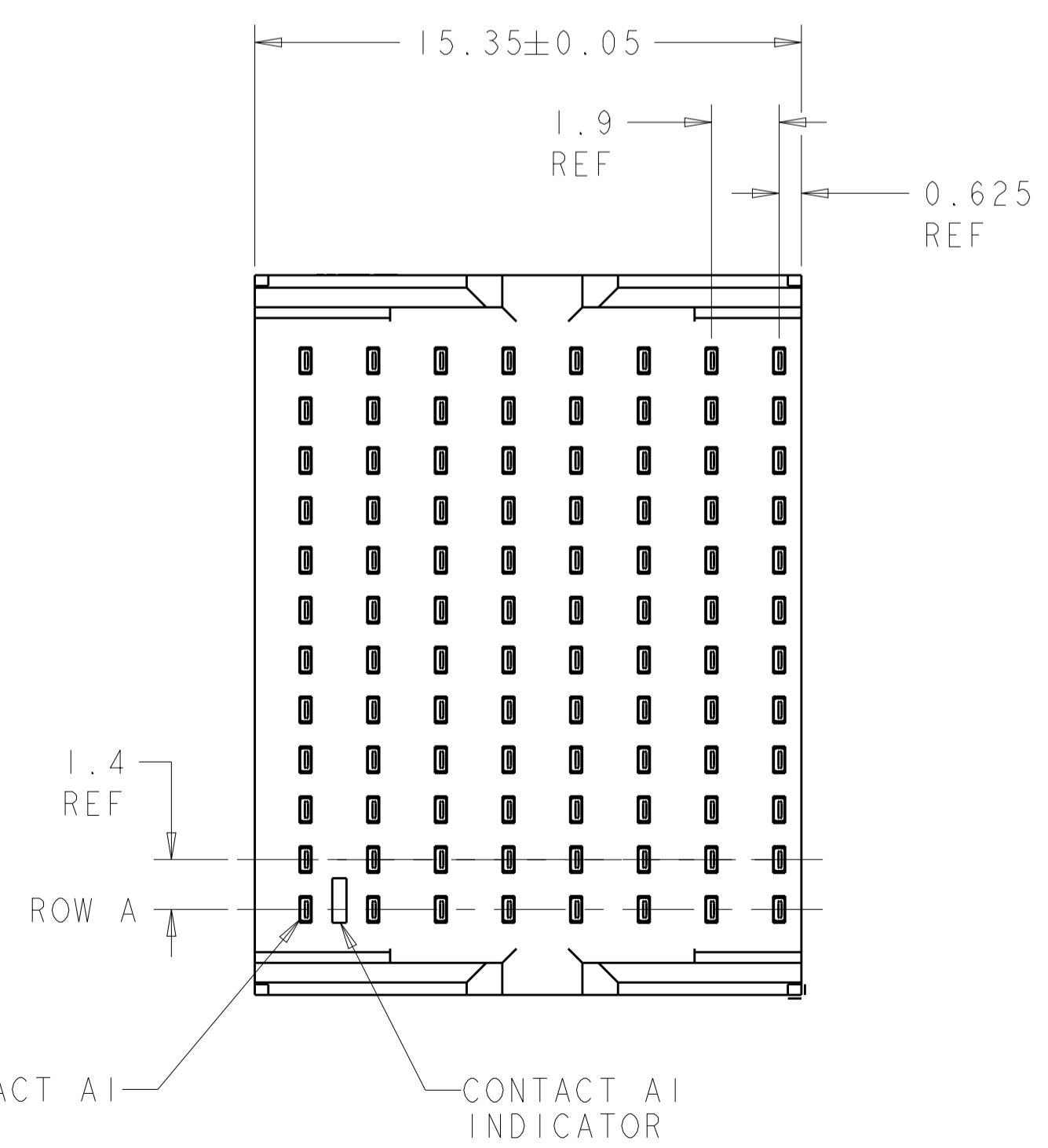
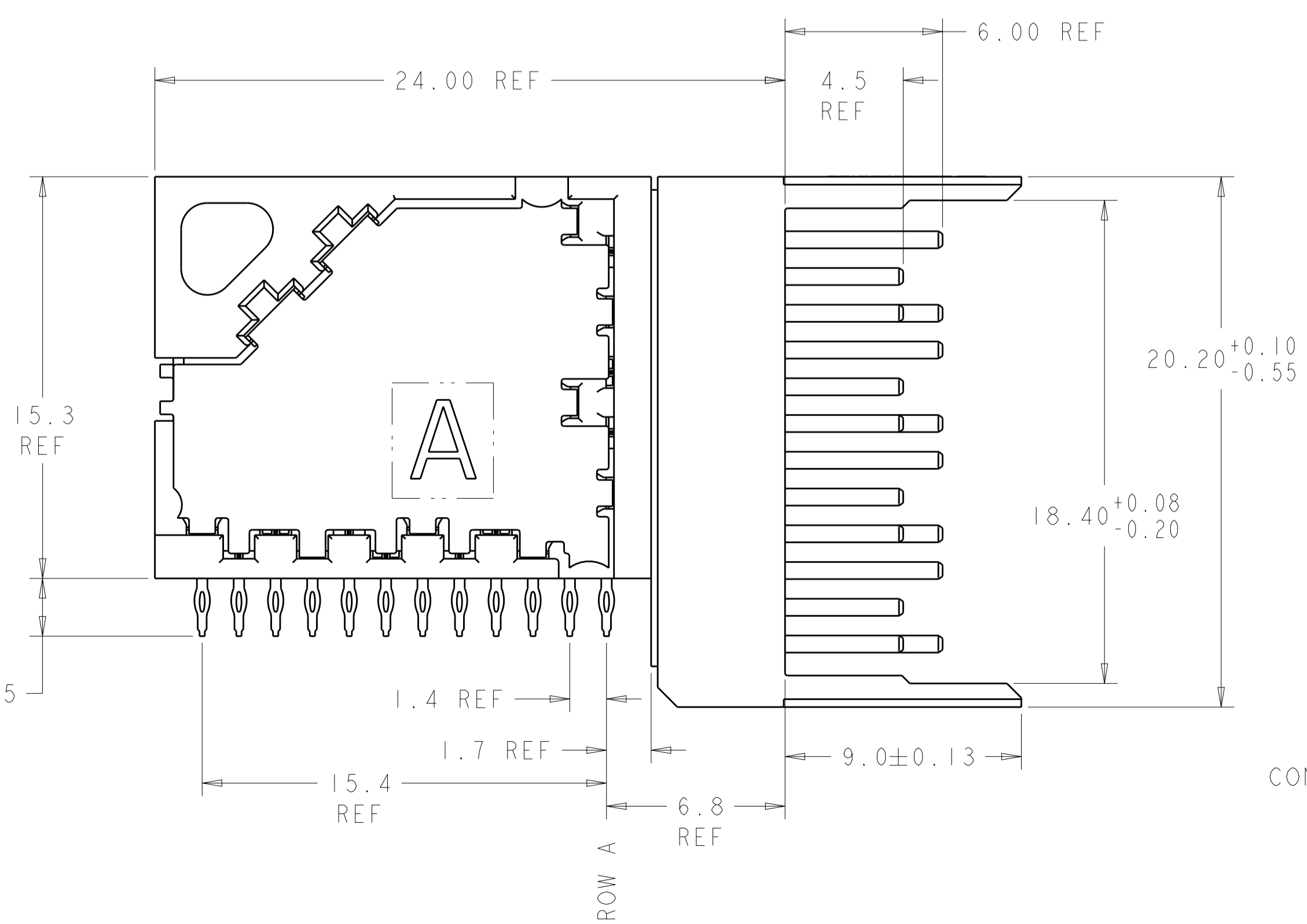


LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DWN	APVD
AD	00	C		REVISED PER ECO-13-002771	25FEB2013	KH	RP



- 1 MATERIAL:  
CONTACT AND SHIELD: PHOS BRONZE  
HOUSING AND CHICKLET: LCP, UL 94V-0, COLOR: BLACK
- 2 FINISH:  
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III, APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).  
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.  
SHIELD 1.27µm MIN NICKEL.
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE, AND STANDARD IN APPROXIMATE AREA SHOWN.
- 4 DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.  
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 7 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.
- 8 ALL GROUNDS IN ODD NUMBERED COLUMNS ARE COMMONED.  
ALL GROUNDS IN EVEN NUMBERED COLUMNS, EXCEPT FOR ROW A ARE COMMONED.



1934353-1  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: S. J. MAGARO 16AUG2007													
DIMENSIONS: mm		CHK: W. DAVIS 16AUG2007													
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: R. PATTERSON 12OCT2007	NAME: RIGHT ANGLE HEADER ASSEMBLY, OPEN ENDED, 4 PAIR, 8 COLUMN, Z-PACK TinMan												
<table border="1"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±</td></tr> <tr><td>2 PLC</td><td>±</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> <tr><td>ANGLES</td><td>±</td></tr> </table>		0 PLC	±	1 PLC	±	2 PLC	±	3 PLC	±	4 PLC	±	ANGLES	±	PRODUCT SPEC	RESTRICTED TO
0 PLC	±														
1 PLC	±														
2 PLC	±														
3 PLC	±														
4 PLC	±														
ANGLES	±														
MATERIAL: 1		APPLICATION SPEC	SIZE: A1												
FINISH: 2		WEIGHT	CAGE CODE: 1934353												
CUSTOMER DRAWING		SCALE: 6:1	SHEET 1 OF 1 REV C												