Three-Phase Hybrid Soft Starter G3JA

Current Limit Start for 3-phase, 6-lead Motors

G3JA-D



Soft Start, Kick Start, Current Limit Start, and Soft Stop

G3JA-C



G3JA Series

G3JA-D

Specifications

Rated operating voltage (motor)	200 to 480 VAC 50/60 Hz
Rated operating current (motor)	3 to 64 A
Applicable motor capacity IEC 60947-4-2, 230 VAC	0.55 to 18.5 kW

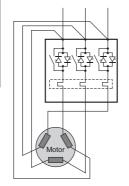
Functions

i diletions	
Soft start	No
Kick start	No
Current limit start	Yes
Soft stop	No
Alarm contact output (NO)	Yes
Operating status output (NO)	No
Optional Auxiliary Contact Block output	Yes
Fault detection LED indicator	Yes
Overload protection	Yes
Phase reversal detection	No
Current imbalance detection	Yes
Internal delta control for 3-phase, 6-lead motor	Yes

Applicable Motors

The G3JA-D can be used for a 3-phase, 6-wire motor that supports star-delta starting. It is compact and equipped with star-delta starting capabilities, as shown at the right.





G3JA-C

Specifications

Rated operating voltage (motor)	200 to 480 VAC 50/60 Hz
Rated operating current (motor)	3 to 37 A
Applicable motor capacity IEC 60947-4-2, 230 VAC	0.55 to 7.5 kW

Functions

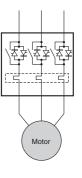
Soft start (See note.)	Yes
Kick start	Yes
Current limit start (See note.)	Yes
Soft stop	Yes
Alarm contact output (NO)	Yes
Operating status output (NO)	Yes
Optional Auxiliary Contact Block output	Yes
Fault detection LED indicator	Yes
Overload protection	Yes
Phase reversal detection	Yes
Current imbalance detection	Yes

Note: The soft start and current limit start functions cannot be used at the same time.

Applicable Motors

The G3JA-C is connected as shown in the diagram at the right. It can thus be used with a 3-phase, 3-lead motor. (When using a 3-phase, 6-lead/12-lead motor, delta wiring is required in the motor.





Three-Phase Hybrid Soft Starter (Current Limit Start for 3-phase, 6-lead Motors)

Built-in Bypass Relay and Smooth Motor Starts Achieved in a Compact Starter

- A current limit start for a 3-phase, 6-lead motor achieves the functionality of a star-delta starter with internal wiring.
- Phase control using a thyristor limits current when the motor starts, and a bypass relay minimizes power loss while the motor is running.
- Built-in electronic thermal overload relay.
- Built-in fault diagnosis for thyristor overtemperature, phase loss/ open load, current imbalance, and thyristor short-circuits.
- cULus listed; complies with IEC standards.
- · Mounts with screws or to DIN track.
- · Built-in operation/fault indicator.
- Built-in auxiliary contact for fault indication.
- An optional Auxiliary Contact Block can be mounted to output operating status.

Note: Refer to Safety Precautions on page 25.



Model Number Structure

■ Model Number Legend

Soft Starter

G3JA-D 1 2 3 4 5

1. Controller Type

D: Current limit start

2. Rated Operating Voltage of Main Circuit 4: 200 to 480 VAC, 3 phase, 50/60 Hz

3. Rated Operating Current of Main Circuit

03: 3 A

09: 9 A

16: 16 A

20: 20 A

25: 25 A

32: 32 A

51: 51 A 64: 64 A

4. Terminal Type

B: Screw terminals (screw clamps)

5. Control Voltage

AC100-240: 100 to 240 VAC 50/60 Hz AC/DC24: 24 VAC 50/60 Hz, 24 VDC

Accessories



1. Option

CA: Auxiliary Contact Block

2. Number of Contacts

10: 1 NO

20: 2 NO

01: 1 NC

11: 1 NO/1 NC

G32J-

1. Option

CF64: Fan

TA10: Round Terminal Block Adapter

Ordering Information

■ List of Models

Soft Starters (Complies with IEC 60947-4-2)

100 to 240-VAC Models

Rated Current o	Rated Operating Current of Main Circuit		kW		HP			Model
Current rating (A)	Adjustable range (A)	200 VAC 50/60 Hz	230 VAC 50 Hz	380/400/ 415 VAC 50 Hz	200 VAC 60 Hz	230 VAC 60 Hz	460 VAC 60 Hz	
3	1 to 3	0.2 to 0.4	0.55	1.1	0.5	0.5	0.5 to 1.5	G3JA-D403B AC100-240
9	3 to 9	0.55 to 1.5	2.2	4	0.75 to 2	0.75 to 2	1.5 to 5	G3JA-D409B AC100-240
16	5.3 to 16	1.1 to 2.2	4	7.5	1.5 to 3	1.5 to 5	5 to 10	G3JA-D416B AC100-240
20	6.7 to 20	1.5 to 3.7	5.5	7.5	2 to 5	2 to 5	5 to 10	G3JA-D420B AC100-240
25	9.2 to 27.7	2.2 to 5.5	5.5	11	3 to 7.5	3 to 7.5	7.5 to 15	G3JA-D425B AC100-240
32	10.9 to 32.9	3.7 to 7.5	7.5	15	3 to 10	5 to 10	7.5 to 20	G3JA-D432B AC100-240
51	17.3 to 51.9	5.5 to 11	15	22	5 to 15	7.5 to 15	15 to 30	G3JA-D451B AC100-240
64	21.3 to 64	5.5 to 15	18.5	30	7.5 to 20	7.5 to 20	20 to 40	G3JA-D464B AC100-240

Note: The applicable motor capacities given in the table are reference values. Select a model so that the full load current of the motor is within the adjustable range of the rated operating current of the main circuit of the G3JA. Only motors that support star-delta starting, such as 3-phase, 6-wire/12-wire motors, can be used.

24-VDC Models

	Rated Operating urrent of Main Circuit		kW		HP			Model
Current rating (A)	Adjustable range (A)	200 VAC 50/60 Hz	230 VAC 50 Hz	380/400/ 415 VAC 50 Hz	200 VAC 60 Hz	230 VAC 60 Hz	460 VAC 60 Hz	
3	1 to 3	0.2 to 0.4	0.55	1.1	0.5	0.5	0.5 to 1.5	G3JA-D403B AC/DC24
9	3 to 9	0.55 to 1.5	2.2	4	0.75 to 2	0.75 to 2	1.5 to 5	G3JA-D409B AC/DC24
16	5.3 to 16	1.1 to 2.2	4	7.5	1.5 to 3	1.5 to 5	5 to 10	G3JA-D416B AC/DC24
20	6.7 to 20	1.5 to 3.7	5.5	7.5	2 to 5	2 to 5	5 to 10	G3JA-D420B AC/DC24
25	9.2 to 27.7	2.2 to 5.5	5.5	11	3 to 7.5	3 to 7.5	7.5 to 15	G3JA-D425B AC/DC24
32	10.9 to 32.9	3.7 to 7.5	7.5	15	3 to 10	5 to 10	7.5 to 20	G3JA-D432B AC/DC24
51	17.3 to 51.9	5.5 to 11	15	22	5 to 15	7.5 to 15	15 to 30	G3JA-D451B AC/DC24
64	21.3 to 64	5.5 to 15	18.5	30	7.5 to 20	7.5 to 20	20 to 40	G3JA-D464B AC/DC24

Note: The applicable motor capacities given in the table are reference values. Select a model so that the full load current of the motor is within the adjustable range of the rated operating current of the main circuit of the G3JA. Only motors that support star-delta starting, such as 3-phase, 6-wire/12-wire motors, can be used.

■ Accessories (Order Separately)

Product name	Model	Remarks
Auxiliary Contact Blocks	G32J-CA10	Contact configuration: 1 NO
	G32J-CA20	Contact configuration: 2 NO
	G32J-CA01	Contact configuration: 1 NC
	G32J-CA11	Contact configuration: 1 NO/1 NC
Fan	G32J-CF64	
Round Terminal Block Adapters	G32J-TA10	Set of 2 Adapters

Note: Refer to page 24 for details.

Specifications

■ Ratings and Characteristics

Ratings

Item	Model	G3JA- D403	G3JA- D409	G3JA- D416	G3JA- D420	G3JA-D425	G3JA- D432	G3JA-D451	G3JA- D464
Rated operating cur	rent	3 A	9 A	16 A	20 A	25 A	32 A	51 A	64 A
Heat dissipation, co	ntinuous	7 W	7 W	7 W	8 W	8 W	10 W	14 W	19 W
Rated operating vol	tage of main	200 to 480 V	/AC, 50/60 Hz	z, 3-phase (±	10%)				
Main circuit power	Wire gauge	2.5 to 25 mn	n ² (14 to 4 AV	VG)					
supply terminals (L1, L2, and L3)	Tightening torque	2.3 to 3.4 N·	m						
Main circuit load	Wire gauge	2.5 to 16 mn	2.5 to 16 mm ² (14 to 6 AWG)						
power terminals (T1, T2, and T3)	Tightening torque	2.3 to 3.4 N·m							
Control terminals	Wire gauge	0.2 to 2.5 mm ² (24 to 14 AWG)							
	Tightening torque	0.5 to 0.9 N·m							
Rated operating current		3 A	9 A	16 A	20 A	25 A	32 A	51 A	64 A
Maximum delta current		1.74 A	5.2 A	9.3 A	11.6 A	14.5 A	17.4 A	29.6 A	36.5 A
Overload current range		1 to 3 A	3 to 9 A	5.3 to 16 A	6.7 to 20 A	9.2 to 27.7 A	10.9 to 32.9 A	17.3 to 51.9 A	21.3 to 64 A
Control voltage		100 to 240 V	100 to 240 VAC or 24 VAC, 50/60 Hz, 24 VDC						

Short Circuit Coordination (Maximum Fuse or Circuit Breaker Size) Type 1

Item Mode	G3JA- D403	G3JA- D409	G3JA- D416	G3JA- D420	G3JA- D425	G3JA- D432	G3JA- D451	G3JA- D464
UL Class K5 and RK5 fuses	Rated breal	king current:	5 kA				Rated breaking	current: 10 kA
UL listing (600 V)	10 A	35 A	60 A	80 A	100 A	125 A	200 A	250 A
UL-listed thermal	Rated breal	king current:	5 kA				Rated breaking	current: 10 kA
electromagnetic circuit breaker	15 A	35 A	60 A	80 A	100 A	125 A	200 A	250 A
UL listing (600 V)								

Main Circuit

Item Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)			
Rated operating voltage	200 to 480 VAC	400 VAC			
Isolation rated voltage	600 VAC	500 VAC			
Dielectric strength (between control and main circuits)	2,200 VAC	2,500 VAC			
Repetitive peak voltage	1,400 V	1,400 V			
Operating frequency	50/60 Hz				
Utilization category	Intermittent duty	AC-53b			
Single-phase/3-phase	Equipment designed for 3-phase only	·			
Rated impulse voltage	6 kV				
DV/DT protection	1,000 V/μs				
Overvoltage category	III				

Environmental Conditions

Item Classification	n cULus (UL 508)	IEC (EN/IEC 60947-4-2)				
Ambient operating temperature	0 to 50°C					
Ambient storage temperature	−25 to 85°C					
Elevation	2,000 m max.					
Humidity	5% to 85% (with no condensation)					
Pollution degree	2					
Degree of protection	IP20					

Control Circuit

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)			
Rated operational voltage	1	100 to 240 VAC 50/60 Hz, 24 VAC 50/60 Hz, 24 VDC				
Voltage range		±10% of control voltage				
Overvoltage category			III (See note.)			
Input onstate voltage min start (A1, A2)	imum during	90 VAC max. (100 to 240 VAC), 15.2 VAC/21.6 VDC max. (24 VAC/DC)				
Input offstate voltage max	cimum (A1, A2)	30 VAC min. (100 to 240 VAC), 12 VAC/17 VDC min. (24 VAC/DC)				
Offstate current consump	tion	2 mA max.				
Onstate current consump (A2)	tion, with Fan	195 mA max. at 120 VAC/140 mA max. at 240 VAC, 650 mA max. at 24 VAC/790 mA max. at 24 VDC				
Onstate current consump Fan (A2)	tion, without	185 mA max. at 120 VAC/125 mA max. at 240 VAC, 570 mA max. at 24 VAC/695 mA max. at 24 VDC				

Note: Overvoltage category II applies when control or auxiliary contacts are connected to an SELV or PELV circuit.

Auxiliary Contacts

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)			
Rated operational	voltage	250 VAC/30 VDC	250 VAC/30 VDC			
Rated impulse vol	tage		4 kV			
Dielectric strength	1	1,500 VAC	2,000 VAC			
Overvoltage categ	jory		III (See note.)			
Operating frequen	ісу	50/60 Hz				
Utilization category		D300	AC15			
TB-97, -98 (overload/fault)	Control circuit configuration	Electromagnetic relay				
	Number of contacts	1				
	Contact	NO contact				
	Current specifications	AC/DC				
	Rated operating current	0.6 A at 120 VAC, 0.3 A at 240 VAC				
	Contact switching capacity	Open: 72 VA Close: 432 VA				

Note: Overvoltage category II applies when control or auxiliary contacts are connected to an SELV or PELV circuit.

Standard Functions

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)
Start time		2 s, 5 s, 10 s, or 15 s	
Current limit		150%, 250%, 300%, or 350% of full-load current	
Weight		Approx. 860 g	

Vibration and Shock Resistance

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)				
Vibration	mplitude						
resistance	Malfunction	10-m/s ² peak, 10 to 55 to 10 Hz, 0.075-mm single amplitude					
Shock resistance	Destruction	300 m/s ² (30 G)					
	Malfunction	150 m/s ² (15 G)					

5

Other Specifications

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)		
EMI (emission test)	Noise terminal voltage		Class A		
	Radiation field		Class A		
EMS (immunity test)	Electrostatic discharge	4 kV contact discharge and 8 kV air discharge			
	Radio frequency electromagnetic field		Conforms to IEC 60947-4-2		
	Electrical fast transient		Conforms to IEC 60947-4-2		
	Surge immunity		Conforms to IEC 60947-4-2		

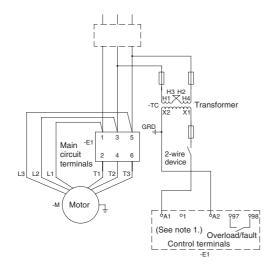
■ Applicable Standards

Safety standards	UL 508 (Listing: File No. E96956), CSA 22.2 No. 14, EN/IEC 60947-4-2
EMC Directives	Emissions: EN 55011 Group 1 Class A
	Immunity: EN 61000-4

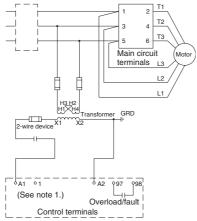
Connections

■ Wiring

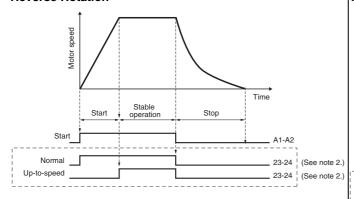
Two-wire Connections



NEMA



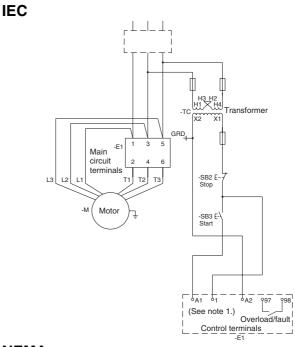
Operation Chart: Two-wire Connections with Forward/ Reverse Rotation



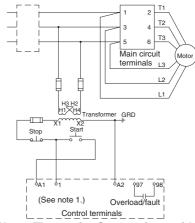
Note: 1. Always keep terminal 1 open.

2. Operation of the Auxiliary Contact Block.

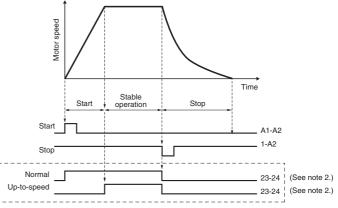
Three-wire Connections



NEMA



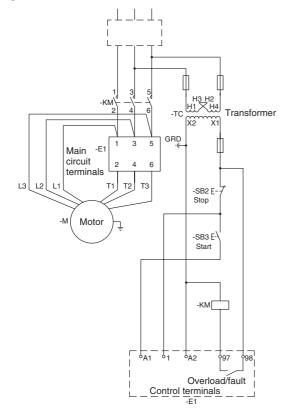
Operation Chart: Three-wire Connections with Main Circuit Fault Shutoff



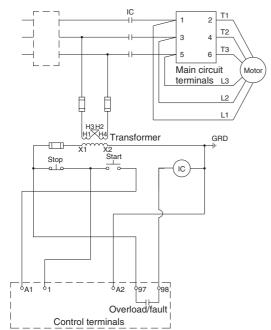
OMRON

Examples: Main Circuit Fault Shutoff

IEC



NEMA

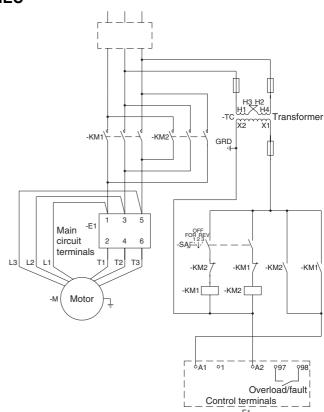


Note: Operation chart is same as for Three-wire Connections.

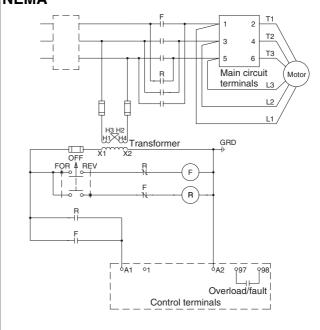
Forward/Reverse Rotation

Note: Provide a time lag of at least 1.0 s between forward and reverse rotation.

IEC



NEMA



Note: Operation Chart is same as for Two-wire Connections.

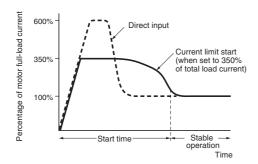
Operation

■ Operating Modes

Current Limit Start

This start mode is used when the maximum current must be limited at startup. During the start time, the thyristor will reduce the motor terminal voltage to limit the current at startup. During stable operation, the built-in bypass relay will be ON.

The current limit can be set to 150%, 250%, 300%, or 350% of the full-load current. The start time can be set to 2 s, 5 s, 10 s, or 15 s.



Start Time for a Current Limit Start

A built-in current transformer (CT) is used to detect the motor current. The completion of motor startup is determined by detecting the convergence of the current as the speed of the motor increases. The soft starter operation is then changed to stable operation. The start time given here is a guideline for when the total load current set on the overload FLA setting dial and the actual load current are the same. If the motor load is smaller, the motor will start faster, so that actual start time will be shorter than the start time given here.

■ Description of Functions

Overload Protection

The G3JA-D is equipped with overload protection. The overload class can be set to OFF, 10, 15, or 20. Either automatic or manual mode can be used to reset an overload (trip). Set the trip current to the rated full-load current of the motor through the overload FLA setting dial. When an overload fault occurs, the G3JA-D indicates the overload with a flashing LED indicator and closes the alarm contact.

Overtemperature

The G3JA-D monitors SCR temperature through an internal thermistor. If the SCR gets too hot, the G3JA-D turns OFF the output, indicates the overtemperature status with a flashing LED indicator and closes the alarm contact.

Phase Loss

The G3JA-D monitors phase loss. If phase loss lasts for two power supply frequency cycles, the G3JA-D turns OFF the output, indicates the phase loss with a flashing LED indicator and closes the alarm

Current Imbalance

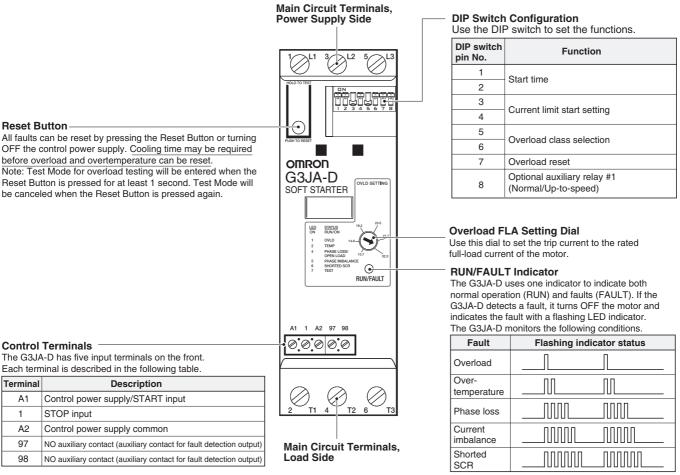
The G3JA-D monitors the phase current imbalance. If the imbalance exceeds the preset limit, the G3JA-D turns OFF the output, indicates the current imbalance with a flashing LED indicator and closes the alarm contact.

Shorted SCR

The G3JA-D always checks the SCR for a short circuit before the starting sequence. If a short circuit is found, the G3JA-D stops the starting sequence, indicates the short circuit with a flashing LED indicator and closes the alarm contact.

Nomenclature

■ Part Names and Functions



Auxiliary Contacts

The G3JA-D is equipped with one auxiliary contact as a standard feature. It is used for fault detection output. An optional Auxiliary Contact Block can be added, and DIP switch pin number 8 can be used to set the operating status to output (either Normal or Up-tospeed).

■ DIP Switch Settings

Start Time

DIP switch	DIP switch pin No.					
1	2					
OFF	OFF	2				
ON	OFF	5				
OFF	ON	10				
ON	ON	15				

Current Limit Start

DIP switc	Current limit	
3	4	setting
OFF	OFF	150%
ON	OFF	250%
OFF	ON	300%
ON	ON	350%

Overload Class Selection

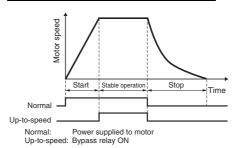
DIP switc	h pin No.	Overload class
5	6	
OFF	OFF	OFF
ON	OFF	10
OFF	ON	15
ON	ON	20

Overload Reset

DIP switch pin No.: 7	Reset
ON	Automatic
OFF	Manual

Optional Auxiliary Relay #1

DIP switch pin No.: 8	Setting
ON	Up-to-speed
OFF	Normal



Three-Phase Hybrid Soft Starter (Soft Start, Kick Start, Current Limit Start, Soft Stop)

G3JA-C

Built-in Bypass Relay and Smooth Motor Starts/Stops Achieved in a Compact Starter

- Advanced functions include soft start, kick start, and soft stop.
- Phase control using a thyristor limits current when the motor starts, and a bypass relay minimizes power loss while the motor is running.
- · Controls a 3-phase, 3-lead motor.
- Built-in electronic thermal overload relay.
- Built-in fault diagnosis for overtemperature, phase reversal, phase loss/open load, current imbalance, and shorted SCR.
- cULus listed; complies with IEC standards.
- · Mounts with screws or to DIN track.
- · Built-in operation/fault indicator.
- Built-in auxiliary contact for fault indication.
- Built-in auxiliary contact to output operating status.
- An Optional Auxiliary Contact Block can be added to output operating status.

Note: Refer to Safety Precautions on page 25.



Model Number Structure

■ Model Number Legend

Soft Starter

1. Controller Type

C: Soft start/stop

2. Rated Operating Voltage of Main Circuit

4: 200 to 480 VAC, 3 phase, 50/60 Hz

3. Rated Operating Current of Main Circuit

03: 3 A

09: 9 A

16: 16 A

19: 19 A

25: 25 A

30: 30 A

37: 37 A

4. Terminal Type

B: Screw terminals (screw clamps)

5. Control Voltage

AC100-240: 100 to 240 VAC 50/60 Hz AC/DC24: 24 VAC 50/60 Hz, 24 VDC

Accessories

G32J-

1. Option

CA: Auxiliary Contact Block

2. Number of Contacts

10: 1 NO

20: 2 NO

01: 1 NC

11: 1 NO/1 NO

G32J-_

1. Option

CF64: Fan

TA10: Round Terminal Block Adapter

Ordering Information

■ List of Models

Soft Starters (Complies with IEC 60947-4-2)

100 to 240-VAC Models

	Operating			kW					ŀ	łР			Model
	nt of Main Circuit	200 VAC 50/60 Hz		VAC Hz)/415 VAC) Hz		VAC Hz		VAC Hz		VAC Hz	=
Current			Starting load										
rating (A)	range (A)	350%	350%	450%	350%	450%	350%	450%	350%	450%	350%	450%	
3	1 to 3	0.2 to 0.4	0.55	0.37	1.1	0.75	0.5	0.5	0.5	0.5	0.5 to 1.5	0.5 to 1	G3JA-C403B AC100-240
9	3 to 9	0.55 to 1.5	2.2	1.5	4	3	0.75 to 2	0.75 to 1.5	0.75 to 2	0.75 to 2	1.5 to 5	1.5 to 3	G3JA-C409B AC100-240
16	5.3 to 16	1.1 to 2.2	4	3	7.5	5.5	1.5 to 3	1.5 to 3	1.5 to 5	1.5 to 3	5 to 10	5 to 7.5	G3JA-C416B AC100-240
19	6.3 to 19	1.5 to 3.7	4	4	7.5	5.5	1.5 to 5	1.5 to 3	2 to 5	2 to 3	5 to 10	5 to 10	G3JA-C419B AC100-240
25	8.3 to 25	2.2 to 5.5	5.5	4	11	9.5	3 to 7.5	3 to 5	3 to 7.5	3 to 5	7.5 to 15	7.5 to 10	G3JA-C425B AC100-240
30	10 to 30	2.2 to 5.5	7.5	5.5	15	11	3 to 7.5	3 to 5	5 to 10	5 to 7.5	7.5 to 20	7.5 to 15	G3JA-C430B AC100-240
37	12.3 to 37	3.7 to 7.5	7.5	7.5	18.5	15	5 to 10	5 to 7.5	5 to 10	5 to 10	10 to 25	10 to 20	G3JA-C437B AC100-240

Note: The applicable motor capacities given in the table are reference values. The motor FLA must fall within the current range of the device.

24-VDC Models

	Operating			kW					ŀ	I P			Model
	nt of Main Circuit	200 VAC 50/60 Hz		VAC Hz		/415 VAC) Hz		VAC Hz		VAC Hz		VAC Hz	
Current	Adjustable						Starting lo	ad					
rating (A)	range (A)	350%	350%	450%	350%	450%	350%	450%	350%	450%	350%	450%	
3	1 to 3	0.2 to 0.4	0.55	0.37	1.1	0.75	0.5	0.5	0.5	0.5	0.5 to 1.5	0.5 to 1	G3JA-C403B AC/DC24
9	3 to 9	0.55 to 1.5	2.2	1.5	4	3	0.75 to 2	0.75 to 1.5	0.75 to 2	0.75 to 2	1.5 to 5	1.5 to 3	G3JA-C409B AC/DC24
16	5.3 to 16	1.1 to 2.2	4	3	7.5	5.5	1.5 to 3	1.5 to 3	1.5 to 5	1.5 to 3	5 to 10	5 to 7.5	G3JA-C416B AC/DC24
19	6.3 to 19	1.5 to 3.7	4	4	7.5	5.5	1.5 to 5	1.5 to 3	2 to 5	2 to 3	5 to 10	5 to 10	G3JA-C419B AC/DC24
25	8.3 to 25	2.2 to 5.5	5.5	4	11	9.5	3 to 7.5	3 to 5	3 to 7.5	3 to 5	7.5 to 15	7.5 to 10	G3JA-C425B AC/DC24
30	10 to 30	2.2 to 5.5	7.5	5.5	15	11	3 to 7.5	3 to 5	5 to 10	5 to 7.5	7.5 to 20	7.5 to 15	G3JA-C430B AC/DC24
37	12.3 to 37	3.7 to 7.5	7.5	7.5	18.5	15	5 to 10	5 to 7.5	5 to 10	5 to 10	10 to 25	10 to 20	G3JA-C437B AC/DC24

Note: The applicable motor capacities given in the table are reference values. The motor FLA must fall within the current range of the device.

■ Accessories (Order Separately)

Product name	Model	Remarks
Auxiliary Contact	G32J-CA10	Contact configuration: 1 NO
Blocks	G32J-CA20	Contact configuration: 2 NO
	G32J-CA01	Contact configuration: 1 NC
	G32J-CA11	Contact configuration: 1 NO/1 NC
Fan	G32J-CF64	
Round Terminal Block Adapters	G32J-TA10	Set of 2 Adapters

Note: Refer to page 24 for details.

Specifications

■ Ratings and Characteristics

Ratings

Item	Model	G3JA-C403	G3JA-C409	G3JA-C416	G3JA-C419	G3JA-C425	G3JA-C430	G3JA-C437
Rated operating cur	rent	3 A	9 A	16 A	19 A	25 A	30 A	37 A
Heat dissipation, co	ntinuous	11 W	12 W	14 W	15 W	17 W	19 W	24 W
Rated operating vol circuit	tage of main	200 to 480 VAC, 50/60 Hz, 3-phase (±10%)						
Main circuit power	Wire gauge	2.5 to 25 mm ²	(14 to 4 AWG)				
supply terminals (L1, L2, and L3)	Tightening torque	2.3 to 3.4 N⋅m	3 to 3.4 N⋅m					
Main circuit load	Wire gauge	2.5 to 16 mm ²	2.5 to 16 mm ² (14 to 6 AWG)					
power terminals (T1, T2, and T3)	Tightening torque	2.3 to 3.4 N·m						
Control terminals	Wire gauge	0.2 to 2.5 mm ² (24 to 14 AWG)						
	Tightening torque	0.5 to 0.9 N·m	1					
Rated operating current		3 A	9 A	16 A	19 A	25 A	30 A	37 A
Overload current range		1 to 3 A	3 to 9 A	5.3 to 16 A	6.3 to 19 A	8.3 to 25 A	10 to 30 A	12.3 to 37 A
Control voltage		100 to 240 VAC or 24 VAC, 50/60 Hz, 24 VDC						

Short Circuit Coordination (Maximum Fuse or Circuit Breaker Size) Type 1

Item Model	G3JA-C403	G3JA-C409	G3JA-C416	G3JA-C419	G3JA-C425	G3JA-C430	G3JA-C437
UL Class K5 and RK5 fuse	Rated break	ing current: 5	kA				
UL-listed combination (600 V)	10 A	35 A	60 A	70 A	100 A	110 A	125 A
JL-listed thermal electromagnetic circuit breaker Rated breaking current: 5 kA							
UL-listed combination (600 V)	15 A	35 A	60 A	70 A	100 A	110 A	125 A

Main Circuit

Item Classifica	tion cULus (UL 508)	IEC (EN/IEC 60947-4-2)
Rated operating voltage	200 to 480 VAC	400 VAC
Isolation rated voltage	600 VAC	500 VAC
Dielectric strength (between the control and main circuits)	2,200 VAC	2,500 VAC
Repetitive peak voltage	1,400 V	1,400 VAC
Operating frequency	50/60 Hz	·
Utilization category	Intermittent duty	AC-53b
Single-phase/3-phase	Equipment designed for 3-phase only	·
Rated impulse voltage	6 kV	
DV/DT protection	1,000 V/μs	
Overvoltage category	III	

Control Circuits

Item Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)	
Rated operational voltage	100 to 240 VAC 50/60 Hz, 24 VAC 50/60 H	z, 24 VDC	
Voltage range	±10% of control voltage		
Overvoltage category		III (See note.)	
Input onstate voltage minimum during start (A1, A2)	90 VAC max. (100 to 240 VAC), 15.2 VAC/	21.6 VDC max. (24 VAC/DC)	
Input onstate current, during start with Fan (IN1, IN2)	9.8 mA at 120 VAC; 19.6 mA at 240 VAC, 7.3 mA at 24 VAC/DC		
Input offstate voltage maximum (A1, A2)	40 VAC min. (100 to 240 VAC), 12 VAC/17	VDC min. (24 VAC/VDC)	
Offstate current consumption (IN1, IN2)	10 mA max. (IN1), 120 mA max. (IN2)		
Onstate current consumption, with Fan (A2)	215 mA max. at 120 VAC/180 mA max. at max. at 24 VDC	240 VAC, 660 mA max. at 24 VAC/800 mA	
Onstate current consumption, without Fan (A2)	205 mA max. at 120 VAC/145 mA max. at max. at 24 VDC	240 VAC, 580 mA max. at 24 VAC/705 mA	

Note: Overvoltage category II applies when control or auxiliary contacts are connected to an SELV or PELV circuit.

Auxiliary Contacts

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)	
Rated operational v	voltage	250 VAC/30 VDC	250 VAC/30 VDC	
Rated impulse volta	age		4 kV	
Dielectric strength		1,500 VAC	2,000 VAC	
Overvoltage catego	ory		III (See note.)	
Operating frequence	у	50/60 Hz		
Utilization category	1	D300	AC15	
TB-97, -98 (overload/fault)	Control circuit configuration	Electromagnetic relay		
	Number of contacts	1		
	Contact	NO contact		
	Current specifications	AC/DC		
	Rated operating current	0.6 A at 120 VAC, 0.3 A at 240 VAC		
	Contact switching capacity	Open:72 VA Close:432 VA		
TB-13, -14 (normal/up-to-	Control circuit configuration	Electromagnetic relay		
speed)	Number of contacts	1		
	Contact	NO contact		
	Current specifications	AC/DC		
	Rated operating current	0.6 A at 120 VAC, 0.3 A at 240 VAC		
	Contact switching capacity	Open: 72 VA Close: 432 VA		

Note: Overvoltage category II applies when control or auxiliary contacts are connected to an SELV or PELV circuit.

Standard Functions

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)
Start time		2 s, 5 s, 10 s, or 15 s	
Soft start (initial	torque)	15%, 25%, 35%, or 65% of locked rotor torque	
Current limit		150%, 250%, 350%, or 450% of full-load current	
Soft stop time		0%, 100%, 200%, or 300% of the start time	
Weight		Approx. 860 g	

Vibration and Shock Resistance

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)
Vibration	Destruction	25-m/s 2 peak, 10 to 55 to 10 Hz, 0.19-mm single at	mplitude
resistance	Malfunction	10-m/s 2 peak, 10 to 55 to 10 Hz, 0.075-mm single a	amplitude
Shock resistance	Destruction	300 m/s ² (30 G)	
	Malfunction	150 m/s ² (15 G)	

Environmental Conditions

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)
Ambient operating	temperature	0 to 50°C	
Ambient storage to	emperature	−25 to 85°C	
Elevation		2,000 m max.	
Ambient operating	humidity	5% to 85% (with no condensation)	
Pollution degree		2	
Degree of protecti	on	IP20	

Other Specifications

Item	Classification	cULus (UL 508)	IEC (EN/IEC 60947-4-2)
EMI	Noise terminal voltage		Class A
(emission test)	Radiation field		Class A
EMS (immunity test)	Electrostatic discharge	4 kV contact discharge and 8 kV air discharge	
	Radio frequency electromagnetic field		Conforms to IEC 60947-4-2
	Electrical fast transient		Conforms to IEC 60947-4-2
	Surge immunity		Conforms to IEC 60947-4-2

■ Applicable Standards

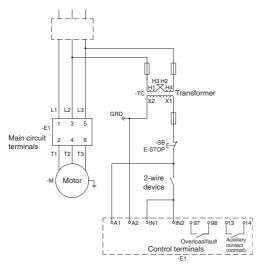
Safety standards	UL 508 (Listing: File No. E96956), CSA 22.2 No. 14, EN/IEC 60947-4-2
	Emissions: EN 55011 Group 1 Class A Immunity: EN 61000-4

Connections

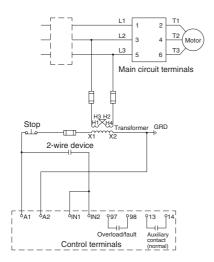
■ Wiring

Two-wire Connections

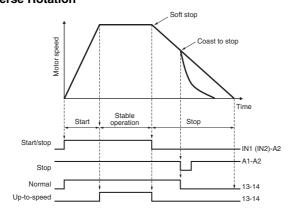
IEC



NEMA

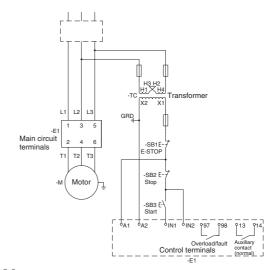


Operation Chart: Two-wire Connections with Forward/ Reverse Rotation

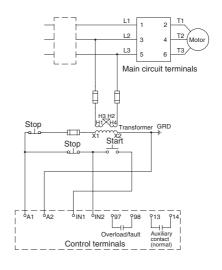


Three-wire Connections

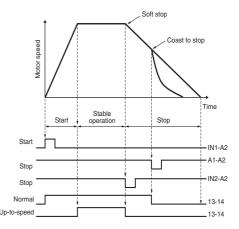
IEC



NEMA



Operation Chart: Three-wire Connections with Main Circuit Fault Shutoff

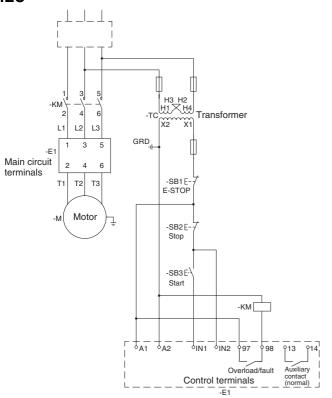


17

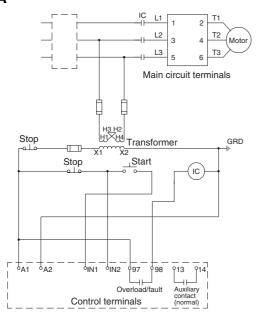
OMRON

Examples: Main Circuit Fault Shutoff

IEC



NEMA

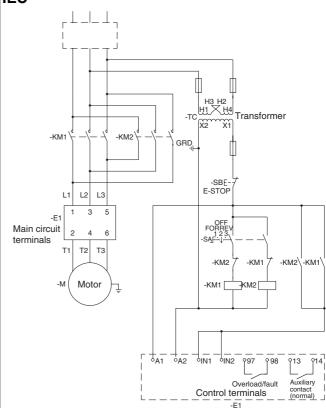


Note: Operation chart is same as for Three-wire Connections.

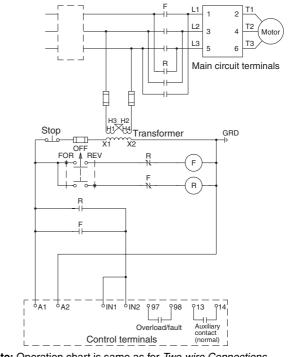
Forward/Reverse Rotation

- Note: 1. Provide a time lag of at least 1.0 s between forward and reverse rotation.
 - 2. Disable phase reversal protection.

IEC



NEMA



Note: Operation chart is same as for Two-wire Connections.

Operation

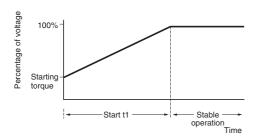
■ Operating Modes

Soft Start

A soft start is used to reduce mechanical shock when starting the motor. The motor voltage is increased from the initial torque to full voltage.

The initial torque can be set to 15%, 25%, 35%, or 65% of the locked rotor torque. The motor voltage is gradually increased during the acceleration ramp time. The acceleration ramp time can be set to 2 s, 5 s, 10 s, or 15 s.

The bypass relay turns ON after the motor starts.



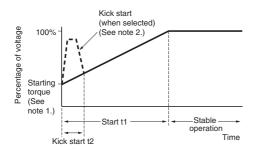
Kick Start

A kick start, or boost, at the beginning of the start mode provides a current pulse of 450% of the full-load current. The kick start time can be set to OFF, 0.5 s, 1 s, or 1.5 s. This allows the motor to develop additional torque at start for loads which may need a boost to get

Some loads that may not start well in soft start mode will start more smoothly if the kick start is enabled to provide more rotational torque to the motor. Increase the kick start time one step at a time to gradually increase the initial torque.

The current will increase temporarily during the kick start, but the start mode that was selected will continue after the kick start has been completed.

When the current limit start function has been enabled, the kick start will be disabled.



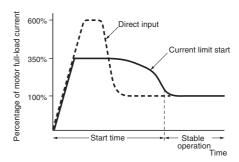
Note: Refer to DIP Switch Settings on page 22 for details.

- 1. Initial Torque Setting for Soft Start
- 2. Kick Start

Current Limit Start

This start mode is used when the maximum starting current must be limited. During the start time, the thyristor will reduce the motor terminal voltage to limit the current at startup. During stable operation, the built-in bypass relay will be ON

The current limit can be set to 150%, 250%, 350%, or 450% of the full-load current. The start time can be set to 2 s, 5 s, 10 s, or 15 s.

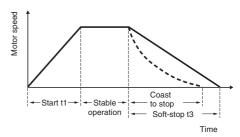


Start Time for a Soft Start or Current Limit Start

A built-in current transformer (CT) is used to detect the motor current. The completion of motor startup is determined by detecting the convergence of the current as the speed of the motor increases. The soft starter operation is then changed to stable operation. The start time given here is a guideline for when the total load current set on the overload FLA setting dial and the actual load current are the same. If the motor load is smaller, the motor will start faster, so that actual start time will be shorter than the start time given here.

Soft Stop

A soft stop is used with applications that require an extended coast to stop. When enabled, the voltage ramp down time can be set to one, two, or three times the start time. The motor will stop when the motor voltage drops to the point where the load torque is greater than the motor torque.



Soft Stop Time

The soft stop function gradually reduces the motor voltage to prevent the motor from stopping suddenly under a large load. A built-in CT is used to detect the motor current and size of the current is used to determine the size of the load and the rate at which the voltage is reduced. If the motor load is extremely small, the soft stop time will be very short.

■ Description of Functions

Overload Protection

The G3JA-C is equipped with overload protection. The overload class can be set to OFF, 10, 15, or 20. Either automatic or manual mode can be used to reset an overload (trip). Set the trip current to the rated full-load current of the motor through the overload FLA setting dial. When an overload fault occurs, the G3JA-C indicates the overload with a flashing LED indicator and closes the alarm contact.

Overtemperature

The G3JA-C monitors SCR temperature through an internal thermistor. If the SCR gets too hot, the G3JA-C turns OFF the output, indicates the overtemperature status with a flashing LED and closes the alarm contact.

Phase Reversal Protection

When this function is enabled with a DIP switch setting, the G3JA-C checks phase sequence prior to startup. If the G3JA-C detects a phase reversal fault in the main circuit power supply, it stops the starting sequence, indicates the phase reversal with a flashing LED indicator, and closes the alarm contact.

Phase Loss

The G3JA-C monitors phase loss. If phase loss lasts for two power supply frequency cycles, the G3JA-C turns OFF the output, indicates the phase loss with a flashing LED indicator and closes the alarm contact.

Current Imbalance

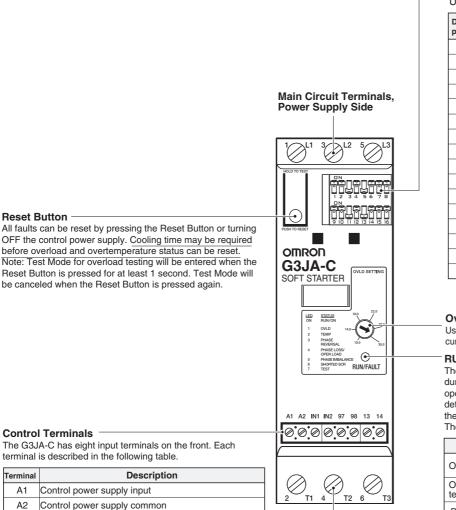
The G3JA-C monitors the phase current imbalance. If the imbalance exceeds the preset limit, the G3JA-C turns OFF the output, indicates the current imbalance with a flashing LED indicator and closes the alarm contact.

Shorted SCR

The G3JA-C always checks the SCR for a short circuit before the starting sequence. If a short circuit is found, the G3JA-C stops the starting sequence, indicates the short circuit with a flashing LED indicator, and closes the alarm contact.

Nomenclature

■ Part Names and Functions



DIP Switch Configuration

Use the DIP switch to set the functions.

DIP switch pin No.	Function
1	Start time
2	Start time
3	Start mode (current limit start or soft start)
4	Current limit start setting (when selected) or initial
5	torque setting for a soft start (when selected)
6	0-#
7	Soft stop
8	Not used
9	Wiels shout
10	Kick start
11	O
12	Overload class selection
13	Overload reset
14	Auxiliary contact (normal/up-to-speed)
15	Optional Auxiliary Contact Block (normal/up-to-speed)
16	Phase reversal protection

Overload FLA Setting Dial

Use this dial to set the trip current to the rated full-load current of the motor.

RUN/FAULT Indicator

The G3JA-C monitors the status before startup and during operation. One indicator indicates both normal operation (RUN) and faults (FAULT). If the G3JA-C detects a fault, it turns OFF the motor and indicates the fault with a flashing LED indicator.

The G3JA-C monitors the following conditions.

Fault	Flashing indica	ator status
Overload		
Over- temperature		
Phase reversal		
Phase loss		
Current imbalance		
Shorted SCR		

Auxiliary Contacts

13

START input

The G3JA-C is equipped with two auxiliary contacts as a standard feature. One contact can be used for fault detection output. The other one is used to output operating status and can be set to either Normal or Up-to-speed using the DIP switch setting at pin number 14.

NO auxiliary contact (normal/up-to-speed) NO auxiliary contact (normal/up-to-speed)

NO auxiliary contact (auxiliary contact for fault detection output) NO auxiliary contact (auxiliary contact for fault detection output)

An optional Auxiliary Contact Block can be added, and DIP switch pin number 15 can be used to set the operating status to output (either Normal or Set Speed).

Main Circuit Terminals,

Load Side

■ DIP Switch Settings

Start Time t1

DIP switc	h pin No.	Time (seconds)
1	2	
OFF	OFF	2
ON	OFF	5
OFF	ON	10
ON	ON	15

Start Mode (Current Limit Start or Soft Start)

DIP switch pin No.: 3	Setting
ON	Soft start
OFF	Current limit start

Initial Torque Setting for Soft Start

DIP switch pin No.		LRT initial
4	5	torque (%)
OFF	OFF	15%
ON	OFF	25%
OFF	ON	35%
ON	ON	65%

→ Current Limit Start Setting

DIP switch pin No.		FLA current
4	5	limit (%)
OFF	OFF	150%
ON	OFF	250%
OFF	ON	350%
ON	ON	450%

Soft Stop t3

DIP switch pin No.		Setting
6	7	
OFF	OFF	Coast to stop
ON	OFF	100% of the start time
OFF	ON	200% of the start time
ON	ON	300% of the start time

Kick Start t2

DIP switc	h pin No.	Time (seconds)
9	10	
OFF	OFF	OFF
ON	OFF	0.5
OFF	ON	1.0
ON	ON	1.5

Overload Class Selection

DIP switch pin No.		Overload
11	12	class
OFF	OFF	OFF
ON	OFF	10
OFF	ON	15
ON	ON	20

Overload Reset

DIP switch pin No.: 13	Reset
ON	Automatic
OFF	Manual

Auxiliary Contact Speed

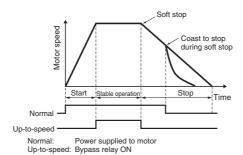
DIP switch pin No.: 14	Setting
ON	Up-to-speed
OFF	Normal

Optional Auxiliary Relay #1

DIP switch pin No.: 15	Setting
ON	Up-to-speed
OFF	Normal

Phase Reversal Protection

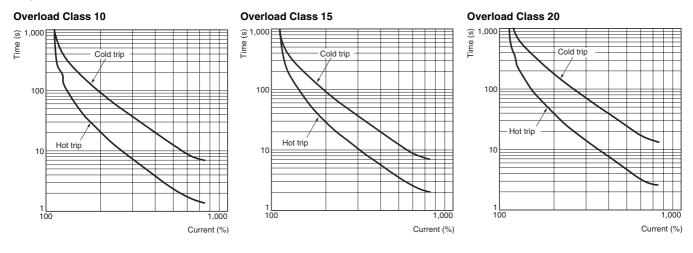
DIP switch pin No.: 16	Setting
ON	Disabled
OFF	Enabled



Common

Engineering Data

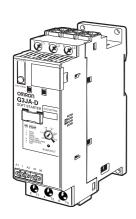
Trip Curves

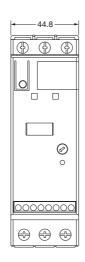


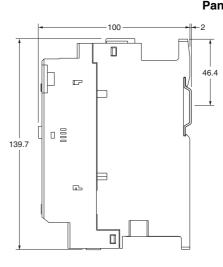
Dimensions

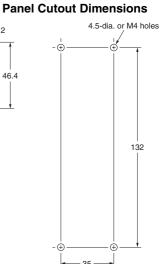
Note: All units are in millimeters unless otherwise indicated.

G3JA-D G3JA-C









Note: Dimensions are the same for all models, regardless of the capacity. The above figure shows the G3JA-D.

■ Accessories (Order Separately)

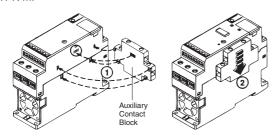
Auxiliary Contact Blocks

G32J-CA10 G32J-CA20 G32J-CA01 G32J-CA11



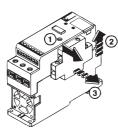
Mounting the Auxiliary Contact Block

- Connect the connector and tabs on the G32J-CA Auxiliary Contact Block to the mounting holes on the G3JA. Be careful not to bend the connector pins.
- Press the Block in the direction of arrow 2 in the diagram until it clicks into place.
- 3. Wire the Block with wires of 0.5 to 2.5 mm² (AWG 18 to AWG 14). Strip the insulation from the wires for 9 mm and tighten the terminal screws with a screwdriver to a tightening torque of 1.0 to 1.1 N.m.



Removing the Auxiliary Contact Block

- Press the connector at the top of the G32J-CA Auxiliary Contact Block with your finger in the direction of arrow 1 in the diagram to loosen it.
- 2. Pull the Block in the direction of arrow 2.
- 3. Pull the Block in the direction of arrow 3 and remove it.



Contacts	Contact symbol	Model
1 NO	23 24	G32J-CA10
2 NO	33 34 24	G32J-CA20
1 NC	11	G32J-CA01
1 NO/1 NC	11 12 23 24	G32J-CA11

Fan

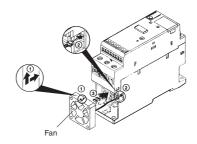
G32J-CF64



Switching is possible 4 times per hour without a Fan under the following conditions: Rated operating current, ambient temperature of 50°C max., control current of 300%, start time of 15 seconds, and ON time rate of 70%. Switching is possible 10 times per hour with a Fan under the same conditions.

Mounting the Fan

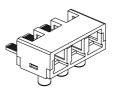
- 1. Align the Fan so that the arrows on the side of the Fan are pointing in the directions shown in the diagram.
- Connect the connector on the Fan to the connector on the G3JA, pressing inward until the connector clicks into place.
- 3. Attach the Fan to the G3JA.



Round Terminal Block Adapters

G32J-TA10

This is the Terminal Block Adapter for wiring with round crimp terminals.



Mounting a Round Terminal Block Adapter

After wiring the Round Terminal Block Adapter, mount it to the main circuit terminals of the G3JA.

Safety Precautions

Please observe the following precautions to prevent failure to operate, malfunction, or undesirable effects on product performance.

⚠ CAUTION

Installation Environment

Always turn OFF the power supply whenever there is a possibility of coming into contact with the terminals. Otherwise, minor electric shock may occasionally occur.



Tighten all screws to the specified torque. Otherwise, fire may occasionally occur. Refer to Specifications for details.



Maintenance

When the power is turned OFF, the terminals will remain charged due to an electrolytical capacitor used in the internal circuits. Confirm that the capacitor has been completely discharged before touching any terminal. Otherwise, minor electric shock may occasionally occur.



■ Precautions for Safe Use Operating and Storage Environments

Do not use or store the G3JA in the following locations. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

- Do not use or store in locations subject to shock or vibration exceeding prescribed levels.
- Do not use or store in locations subject to exposure to water, oil, or chemicals.
- Do not use in locations subject to ambient temperatures outside the range 0 to 50°C.
- Do not store in locations subject to ambient temperatures outside the range –25 to 85°C.
- Do not use in locations subject to relative humidity outside the range 5% to 85%, or locations subject to condensation as the result of rapid changes in temperatures.
- Do not use or store in locations subject to corrosive or flammable gases.
- Do not use or store in locations subject to dust (especially iron dust) or salts.

Handling

- Do not drop the G3JA or subject it to excessive vibration or shock. Otherwise, it may fail or malfunction.
- Do not handle the G3JA with oily or dusty (especially iron dust) hands. Otherwise, it may fail.

Mounting

- The G3JA is heavy. Mount it securely to a DIN track. Make sure the DIN track is also securely mounted.
- Mount the G3JA in the specified direction. Otherwise, excessive heat generated by the G3JA may cause it to break down or catch fire.

Wiring

- Use wire that are thick enough for the load current. Otherwise, excessive heat generated by the wire may cause burning.
- Do not use wires with a damaged outer covering. Otherwise, it may result in electric shock or ground leakage.
- Do not wire any control circuit wiring in the same duct or conduit as power or high-tension lines. Otherwise, inductive noise may damage the G3JA or cause it to malfunction.

 Use only suitable wire lengths. Otherwise, inductive noise may damage the G3JA or cause it to malfunction.

Applications

- Do not allow the ambient temperature to rise due to the heat dissipated by the G3JA when two or more are installed close together. If the G3JA is mounted inside a panel, install a fan to ventilate the interior of the panel properly.
- Do not use the G3JA with a load that uses current exceeding the rated current. Otherwise the G3JA may generate excessive heat.
- Install a protective device, like a fuse or circuit breaker, on the power supply side to protect the G3JA from ground faults.
- Select a power supply within the rated frequency range of the G3JA. Otherwise, it may cause the G3JA to malfunction, fail, or burn.

■ Precautions for Correct Use

High-elevation Derating

 The efficiency of fans and heat sinks deteriorates at elevations higher than 2,000 m, requiring derating of the G3JA.

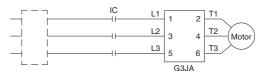
Warning Labels (Included)

When power is applied to the main circuit power supply terminals of the G3JA, the main circuit load terminals will carry current even if the G3JA is OFF. Always attach the warning labels included with the G3JA to the motor terminal box, to the G3JA, to the control panel, etc.

Main Circuit Fault Shutoff

 Safety can be increased by providing a line shutoff mechanism, such as a contactor, on the main circuit power supply to the G3JA, as shown in the following diagram. For wiring examples, refer to "Examples: Main Circuit Fault Shutoff" on page 8 for the G3JA-D and to "Examples: Main Circuit Fault Shutoff" on page 18 for the G3JA-C

Standard Wiring Diagram for a Circuit to Shut OFF the Main Circuit for Faults



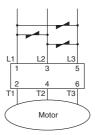
Connecting Varistors

The G3JA may be destroyed by overvoltages if there are high-energy voltage surges imposed on the AC power supply. If surge voltages are a problem, connect three varistors, one for each phase, as shown in the following diagram. The following varistors are recommended:

Be sure to install a protective device, such as a fuse or breaker, on the varistor power supply.

Varistor voltage: 910 V

Withstand energy: 200 J min. ($10 \times 1,000 \mu s$)



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- handling and extra charges apply to special conditions.

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